

REPAIR PARTS MANUAL

COUNTRY
CLIPPER®

CHARGER™

SR1030

COUNTRY CLIPPER CHARGER

SR-1030

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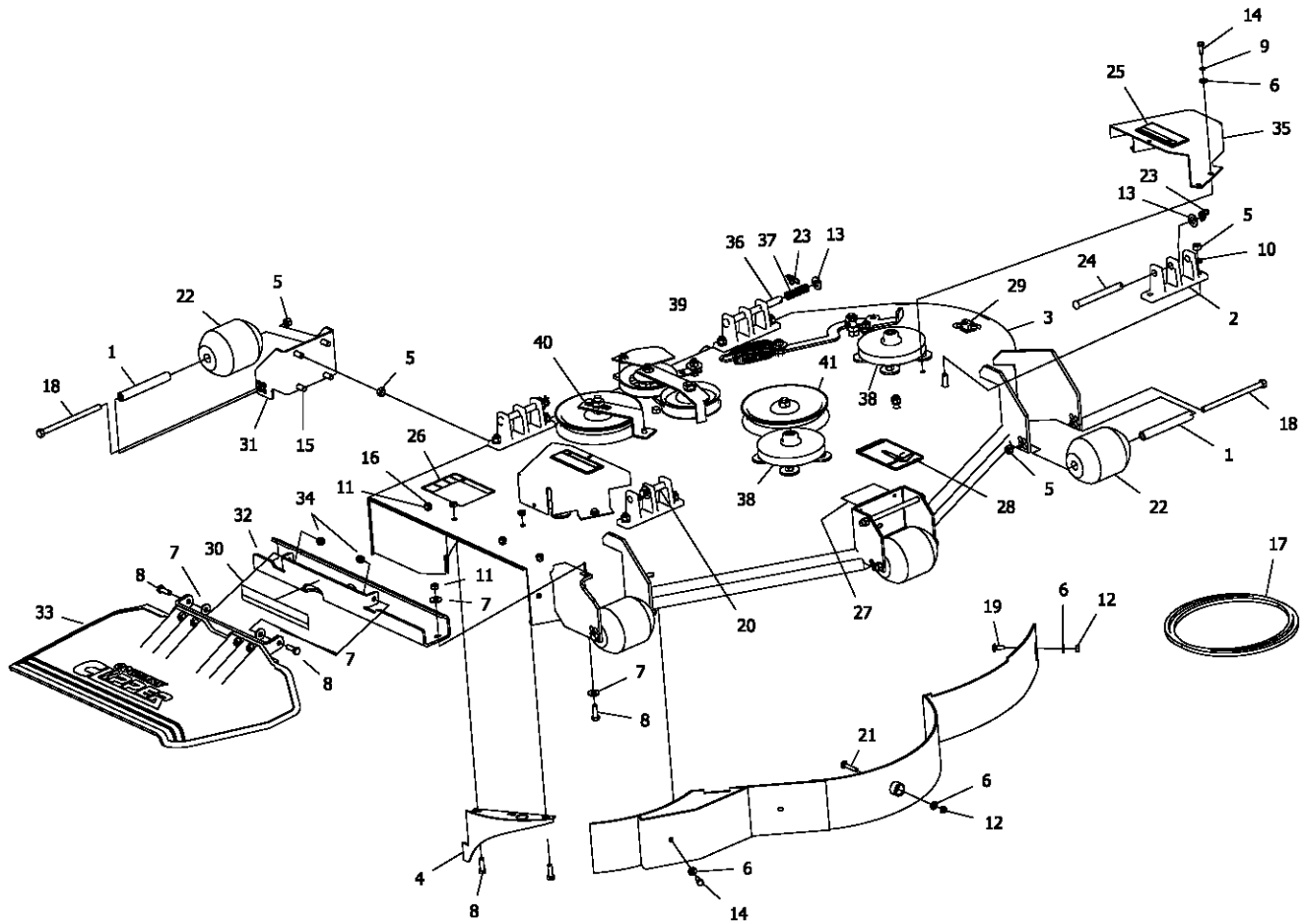
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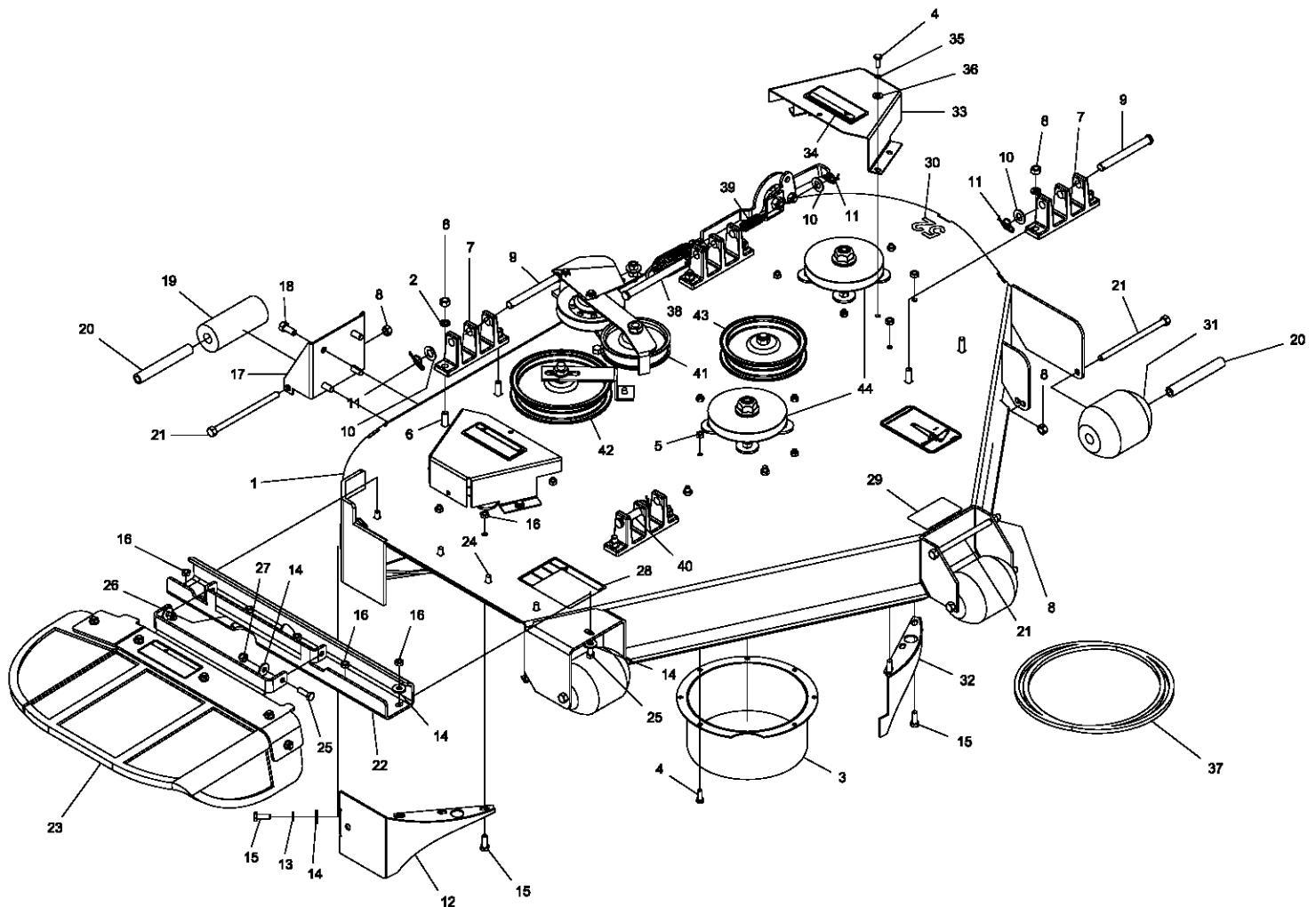
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52" DECK ASSEMBLY



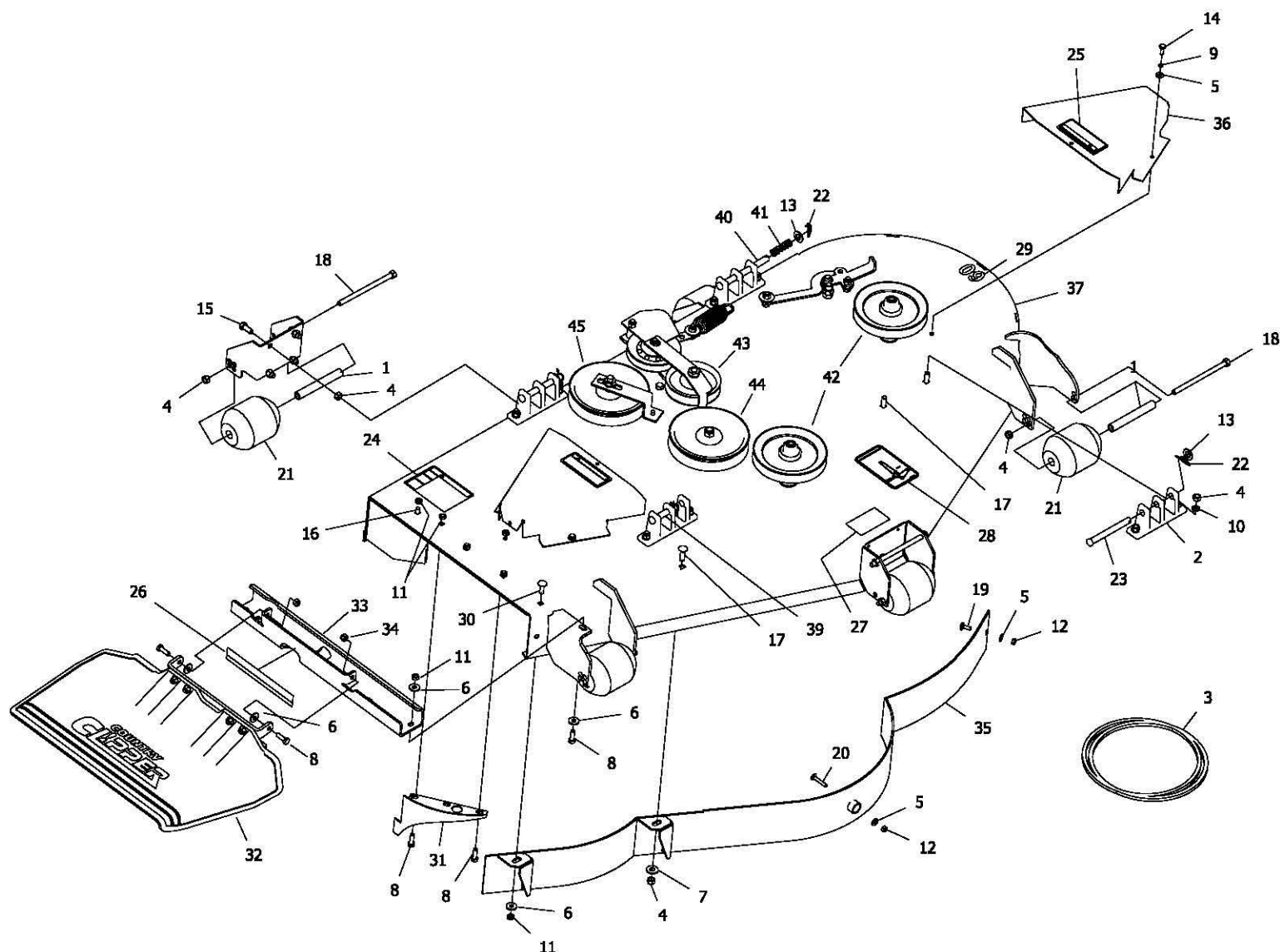
REF NO.	PART NO.	QTY.	DESCRIPTION	REF NO.	PART NO.	QTY.	DESCRIPTION
1	609-183P	5	BUSHING	22	H-1948	5	Roller, 3-3/4 DIA. x 4-13/16L
2	643-016W	4	Hanger Weldment	23	H-2239	4	1/2" Rue Ring
3	668-059A	1	52" DECK w/DECALS	24	H-2240	2	1/2" x 4-1/2" Clevis Pin
4	686-006W	1	SPLITTER BAFFLE	25	P-10935	2	Decal, WARNING
5	F-1005-03	32	3/8-16 Stover Nut	26	P-10941	1	DECAL "DANGER ROTATING BLADES"
6	F-1009-01	7	1/4" Flat Washer	27	P-11413	1	DECAL, HOIST POINT
7	F-1009-02	4	5/16" Flat Washer	28	P-11932	1	DECAL, JAZEE DECK BELT ROUTING
8	F-1015-15	5	5/16-18 x 1" Capscrew	29	P-11951	1	DECAL, DECK SIZE, 52
9	F-1019-01	4	1/4" LockWasher	30	P-12496	1	DECAL, MISSING CHUTE
10	F-1019-03	20	3/8" LOCKWASHER	31	637-006P	2	SCALPER BRKT.
11	F-1125	7	5/16-18 Stover Nut	32	660-120P	1	OUTLET STIFFENER, SMALL
12	F-1158	2	1/4-20 Stover Nut	33	643-111A	1	CHUTE ASS'Y, SM.
13	F-1521	8	1/2" WASHER, CUSTOM	34	F-1005-02	2	5/16-18 Nyloc Nut
14	F-1538	5	1/4-20 x 3/4" Capscrew	35	660-146A	2	PULLEY COVER w/DECALS
15	F-1558	9	3/8-16 x 7/8" Capscrew	36	H-2718	1	1/2" x 5-1/2" Clevis Pin
16	F-1671	3	5/16-18 x 3/4" CARRIAGE BOLT	37	F-2575	1	SPRING, COMP .656 X .052 X 1.97
17	D-3872	1	BELT, B-184	38	-----	3	SPINDEL ASS'Y - SEE PAGE 4
18	F-1741	6	3/8-16 x 6" Capscrew	39	-----	1	DOUBLE IDLER ASS'Y - SEE PAGE 5
19	F-1823	1	Carriage Bolt, 1/4 X 3/4"	40	-----	1	FRONT IDLER ASS'Y - SEE PAGE 5
20	F-1889	1	1/2 x 2-5/8" Clevis Pin	41	-----	1	RIGHT REAR IDLER ASS'Y - SEE PAGE 5
21	F-1935	1	CARRIAGE BOLT, 1/4 X 1-1/2"				

52" TRI-PORT DECK ASSEMBLY



REF NO.	PART NO.	QTY.	DESCRIPTION	REF NO.	PART NO.	QTY.	DESCRIPTION
1	686-100A	1	52" TRIPORT DECK w/DECALS	23	660-122A	1	RUBBER CHUTE ASS'Y, SM.
2	F-1019-03	20	3/8" LOCKWASHER	24	F-1671	4	5/16-18 x 3/4" CARRIAGE BOLT
3	686-059W	3	8" TUBE WLDT.	25	F-1015-15	3	5/16-18 x 1" Capscrew
4	F-1538	14	1/4-20 x 3/4" Capscrew	26	P-12496	1	DECAL, MISSING CHUTE
5	F-1158	10	1/4-20 Stover Nut	27	F-1005-02	2	5/16-18 Nyloc Nut
6	F-1672	8	3/8-16 x 1-1/4" Carriage Bolt	28	P-10941	1	DECAL "DANGER ROTATING BLADES"
7	643-016W	4	Hanger Weldment	29	P-11413	1	DECAL, HOIST POINT
8	F-1005-03	33	3/8-16 Stover Nut	30	P-11951	1	DECAL, DECK SIZE, 52
9	H-2240	2	1/2" x 4-1/2" Clevis Pin	31	H-1948	3	Roller, 3-3/4 DIA. x 4-13/16L
10	F-1521	6	1/2" WASHER, CUSTOM	32	686-006W	2	SPLITTER BAFFLE
11	H-2239	4	1/2" Rue Ring	33	660-146A	2	PULLEY COVER w/DECALS
12	686-018W	1	BAFFLE, DISCHARGE WLDT	34	P-10935	2	Decal, WARNING
13	F-1019-02	1	5/16" LockWasher	35	F-1019-01	4	1/4" LockWasher
14	F-1009-02	5	5/16" Flat Washer	36	F-1009-01	4	1/4" Flat Washer
15	F-1015-14	6	5/16-18 x 7/8" Capscrew	37	D-3872	1	BELT, B-184
16	F-1125	11	5/16-18 Stover Nut	38	H-2718	1	1/2" x 5-1/2" Clevis Pin
17	659-139P	2	SCALPER BRACKET	39	H-2575	1	SPRING, COMP .656 X .052 X 1.97
18	F-1558	8	3/8-16 x 7/8" Capscrew	40	F-1889	1	1/2 x 2-5/8" Clevis Pin
19	660-076P	2	ROLLER	41	-----	1	DOUBLE IDLER ASS'Y - SEE PAGE 6
20	609-183P	5	BUSHING	42	-----	1	RIGHT REAR IDLER ASS'Y - SEE PAGE 6
21	F-1741	6	3/8-16 x 6" Capscrew	43	-----	1	FRONT IDLER ASS'Y - SEE PAGE 6
22	660-120P	1	OUTLET STIFFENER, SMALL	44	-----	3	SPINDEL ASS'Y - SEE PAGE 4

60" DECK ASSEMBLY

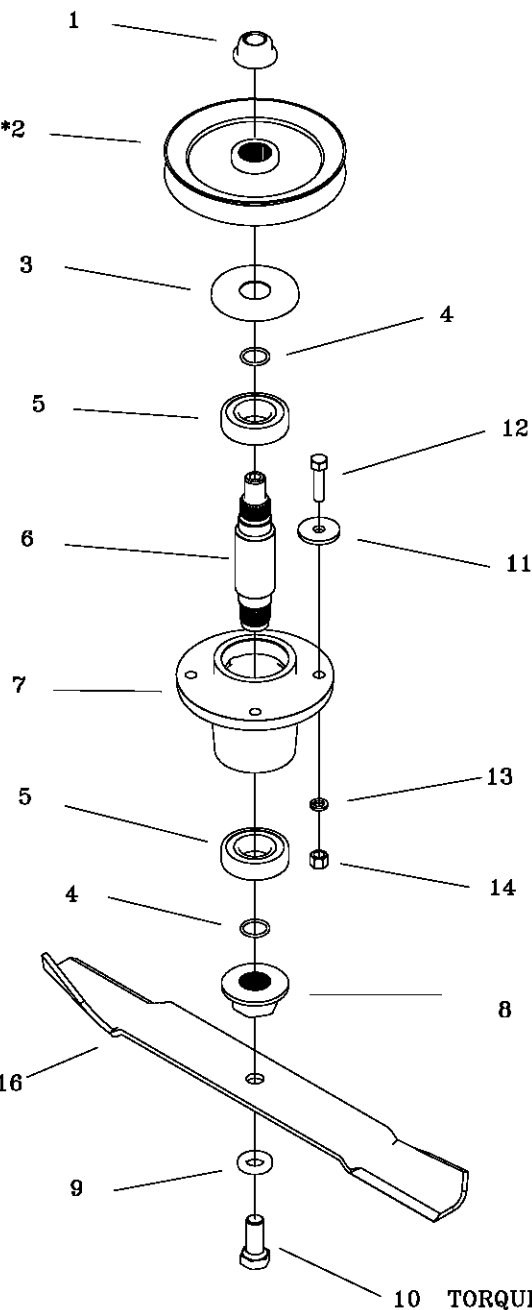


REF NO.	PART NO.	QTY.	DESCRIPTION	REF NO.	PART NO.	QTY.	DESCRIPTION
1	609-183P	5	BUSHING	24	P-10941	1	DECAL "DANGER ROTATING BLADES"
2	643-016W	4	Hanger Weldment	25	P-10935	2	Decal, WARNING
3	D-3872	1	BELT, B-184	26	P-12496	1	DECAL, MISSING CHUTE
4	F-1005-03	32	3/8-16 Stover Nut	27	P-11413	1	DECAL, HOIST POINT
5	F-1009-01	6	1/4" Flat Washer	28	P-11932	1	DECAL, JAZEE DECK BELT ROUTING
6	F-1009-02	5	5/16" Flat Washer	29	P-11952	1	DECAL, DECK SIZE, 60
7	F-1009-03	7	3/8" Flat Washer	30	F-2066	2	5/16-18 x 1" CARRIAGE BOLT,
8	F-1015-15	5	5/16-18 x 1" Capscrew	31	686-006W	1	SPLITTER BAFFLE
9	F-1019-01	4	1/4" LockWasher	32	643-111A	1	CHUTE ASSEMBLY, SMALL
10	F-1019-03	20	3/8" LOCKWASHER	33	660-120P	1	OUTLET STIFFENER, SMALL
11	F-1125	8	5/16-18 Stover Nut	34	F-1005-02	2	5/16-18 Nyloc Nut
12	F-1158	2	1/4-20 Stover Nut	35	643-104W	1	60" DUST BAFFLE
13	F-1521	9	1/2" WASHER, CUSTOM	36	668-061A	2	PULLEY COVER w/DECAL
14	F-1538	4	1/4-20 x 3/4" Capscrew	37	668-074A	1	60" DECK w/DECALS
15	F-1558	8	3/8-16 x 7/8" Capscrew	38	637-006P	2	SCALPER BRKT.
16	F-1671	3	5/16-18 x 3/4" CARRIAGE BOLT	39	F-1889	1	1/2 x 2-5/8" Clevis Pin
17	F-1672	9	3/8-16 x 1-1/4" Carriage Bolt	40	H-2718	1	1/2" x 5-1/2" Clevis Pin
18	F-1741	6	3/8-16 x 6" Capscrew	41	F-2575	1	SPRING, COMP .656 X .052 X 1.97
19	F-1823	1	Carriage Bolt, 1/4 X 3/4"	42	-----	3	SPINDEL ASS'Y - SEE PAGE 4
20	F-1935	1	CARRIAGE BOLT, 1/4 X 1-1/2"	43	-----	1	DOUBLE IDLER ASS'Y - SEE PAGE 5
21	H-1948	5	Roller, 3-3/4 DIA. x 4-13/16L	44	-----	1	FRONT IDLER ASS'Y - SEE PAGE 5
22	H-2239	4	1/2" Rue Ring	45	-----	1	RIGHT REAR IDLER ASS'Y - SEE PAGE 5
23	H-2240	2	1/2" x 4-1/2" Clevis Pin				

TORQUE TO 140 ft-lb

PULLEY NOT INCLUDED *2
IN ASSEMBLY

DECK SPINDLE ASSEMBLY 629FN-001A



15 (APPLY THIN LAYER OF CHEVRON
RYKOTAC GREASE TO THE TOP
SURFACES OF THE BEARING AND
HOUSING PRIOR TO INSTALLING
ITEM #3 (BEARING CAP).

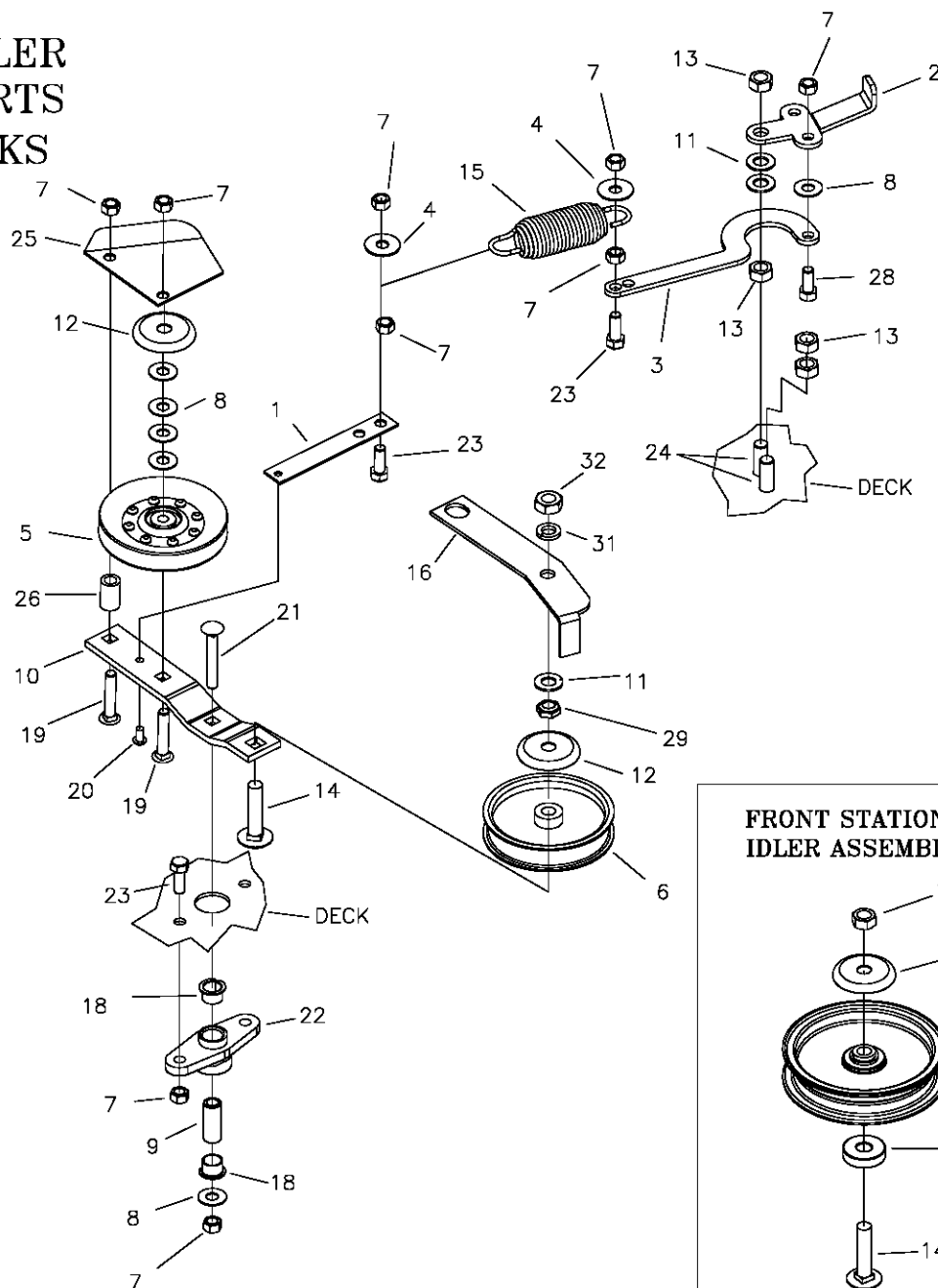
NEW MOWERS ARE SHIPPED WITH
3 to 4 oz OF CHEVRON SRI NLGI 2
GREASE INSIDE EACH SPINDLE
HOUSING.

BLADE NOT INCLUDED *16
IN ASSEMBLY

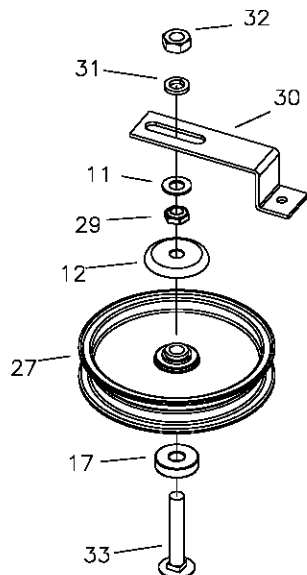
10 TORQUE TO 100 ft-lb

REF NO.	PART NO.	QTY.	DESCRIPTION	REF NO.	PART NO.	QTY.	DESCRIPTION
1	F-2078	1	3/4-6 TOP LOCK NUT	15	H-2707	1	GREASE PACKET
2	668-050P	*	52" DECK CENTER PULLEY	16	H-2648	-	BLADE, HIGH L, 18 3/8" CUT 52"
*	668-042P	*	60" DECK CENTER PULLEY		H-2649	-	BLADE, HIGH L, 21" CUT 60"
3	609-292P	1	CAP, BEARING	OPTIONAL BLADES			
4	H-2639	2	O'RING, RUBBER				
5	D-3867	2	BEARING, #6206		H-2660	-	BLADE, LOW L, 18 3/8" CUT, 52"
6	609-289P	1	SHAFT, SPINDLE		H-2661	-	BLADE, LOW L, 21" CUT, 60"
7	609-285P	1	HOUSING, SPINDLE		H-2666	-	BLADE, GATOR, 18 3/8" CUT 52"
8	609-288P	1	BLADE DRIVER		H-2667	-	BLADE, GATOR, 21" CUT 60"
9	660-099P	1	BLADE WASHER				
10	F-2073	1	5/8-11 X 1.5 HHCS GR. 8				
11	609-034P	4	SPINDLE SPACER, WASHER				
12	F-1572	4	3/8-24 X 1.5 CAP SCREW				
13	F-1019-03	4	3/8 LOCK WASHER				
14	F-1573	4	3/8-24 LOCK NUT				

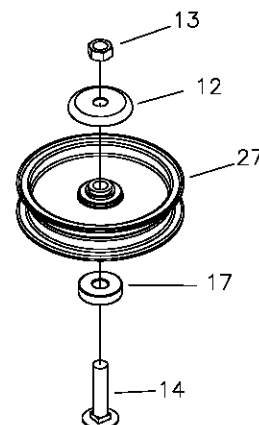
DOUBLE IDLER DRIVE BELT IDLER & RELATED PARTS 52" & 60" DECKS



RIGHT REAR STATIONARY IDLER ASSEMBLY



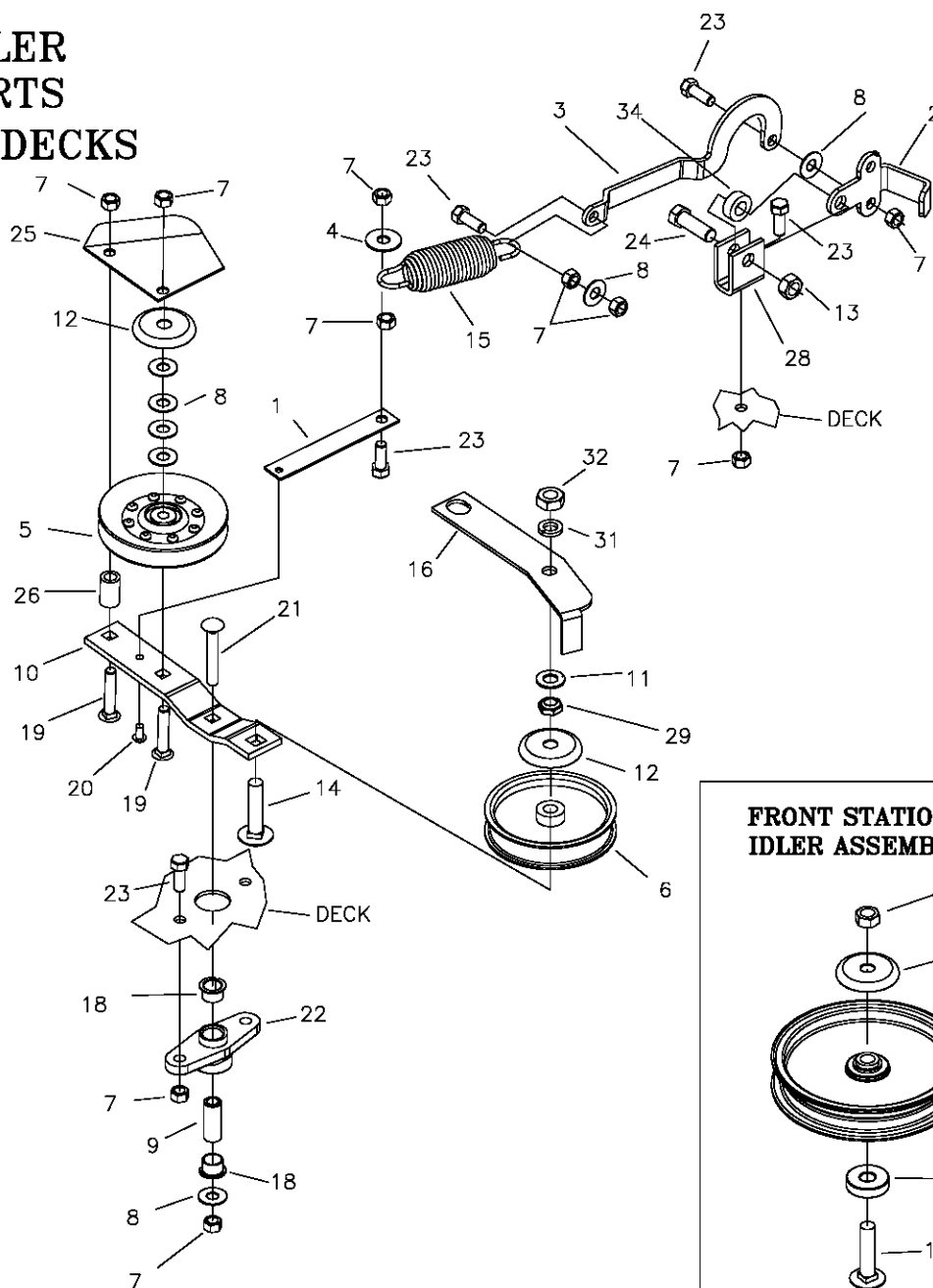
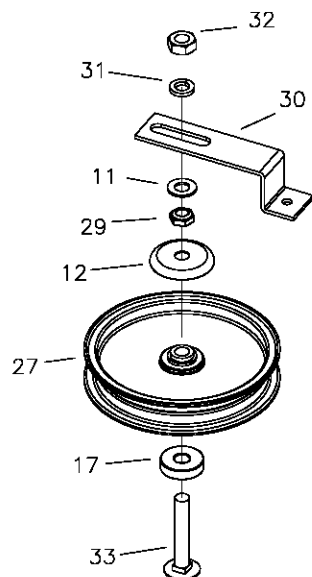
FRONT STATIONARY IDLER ASSEMBLY



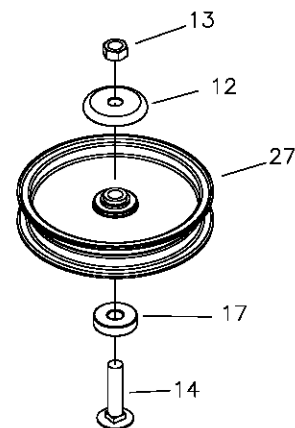
REF NO.	PART NO.	QTY.	DESCRIPTION	REF NO.	PART NO.	QTY.	DESCRIPTION
1	660-081P	1	EXTENSION FOR SPRING	22	660-039P	1	MOUNT, DOUBLE IDLER
2	660-030P	1	HANDLE, BELT TIGHTENER	23	F-1394	4	3/8-16 X 1" GR. 5
3	660-031P	1	ARM, BELT TIGHTENER	24	F-1526	2	1/2-13 X 1-1/2" GR. 5
4	F-2083	2	WASHER, 3/8 FENDER	25	668-029P	1	BELT GUARD
5	D-3758	1	"V" IDLER PULLEY	26	668-021P	1	SPACER, BELT GUARD
6	D-3338	1	IDLER PULLEY	27	D-3815	2	6" IDLER PULLEY
7	F-1005-03	10	3/8 LOCK NUT	28	F-1558	1	3/8-16 X 7/8 GR. 5
8	F-1009-03	6	3/8 FLAT WASHER	29	F-1966	2	1/2" THIN NYLOC NUT
9	659-085P	1	MOUNTING PIN	30	660-114P	1	BELT KEEPER, SINGLE END
10	660-036P	1	IDLER ARM	31	F-1464	2	1/2" LOCK WASHER
11	F-1521	4	1/2" FLAT WASHER	32	F-1489	2	1/2" THIN NUT
12	620-201P	4	BEARING CAP	33	F-2047	1	1/2"-13 X 3" CARRIAGE BOLT
13	F-1005-05	5	1/2" LOCK NUT				
14	F-1822	2	1/2-13 X 2-1/4" GR. 5				
15	H-2619	1	SPRING, 5x1-1/2, TAPERED ENDS				
16	660-107P	1	BELT KEEPER				
17	660-082P	2	SPACER				
18	D-3730	2	BUSHING, TEFLON COATED				
19	F-1976	2	3/8-16 X 1-3/4" CARRIAGE BOLT				
20	F-1733	1	1/4" DRIVE STUD				
21	F-1865	1	3/8-16 X 2-1/2" CARRIAGE BOLT				

DOUBLE IDLER DRIVE BELT IDLER & RELATED PARTS 52" TRI-PORT DECKS

RIGHT REAR STATIONARY IDLER ASSEMBLY

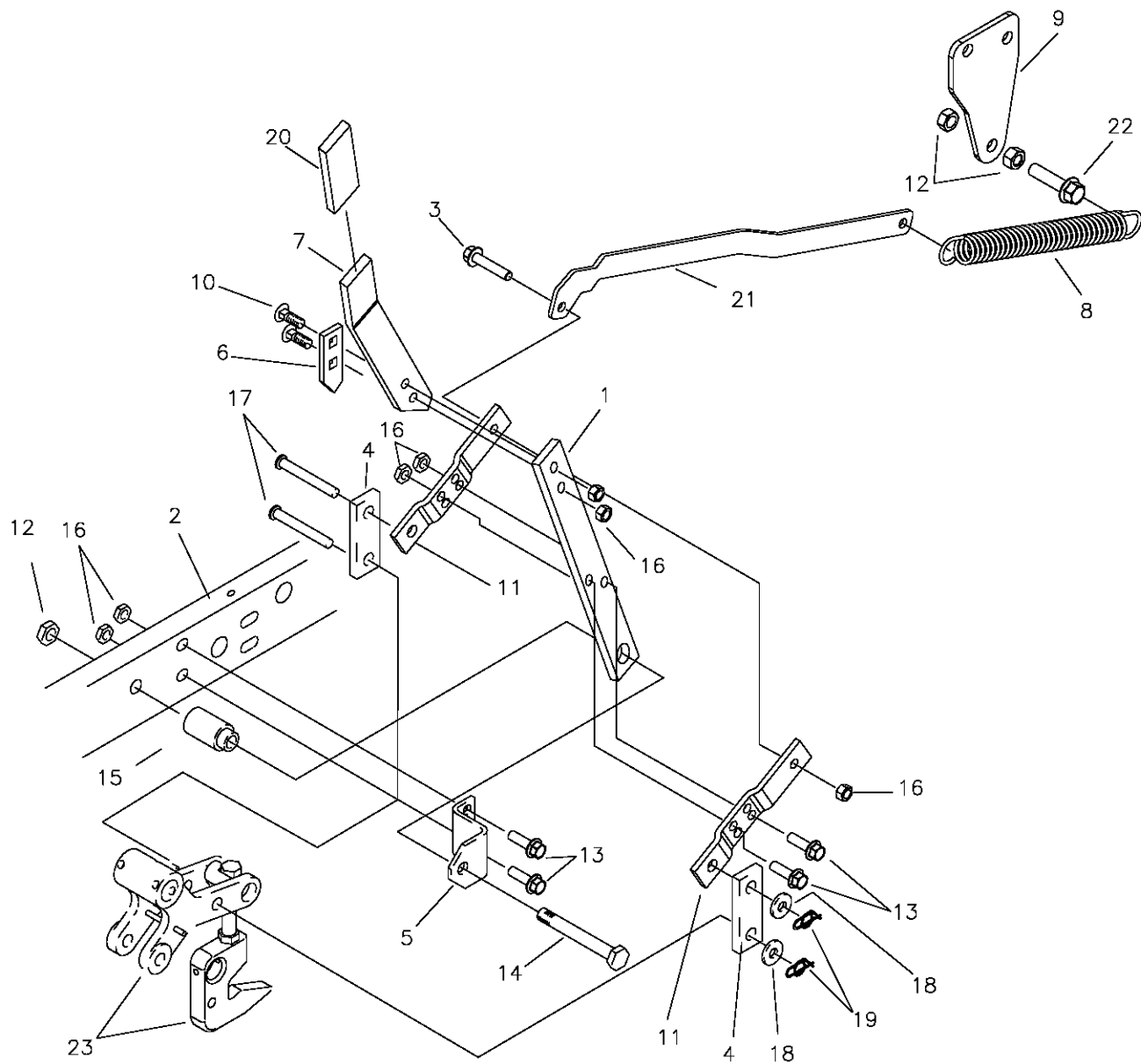


FRONT STATIONARY IDLER ASSEMBLY



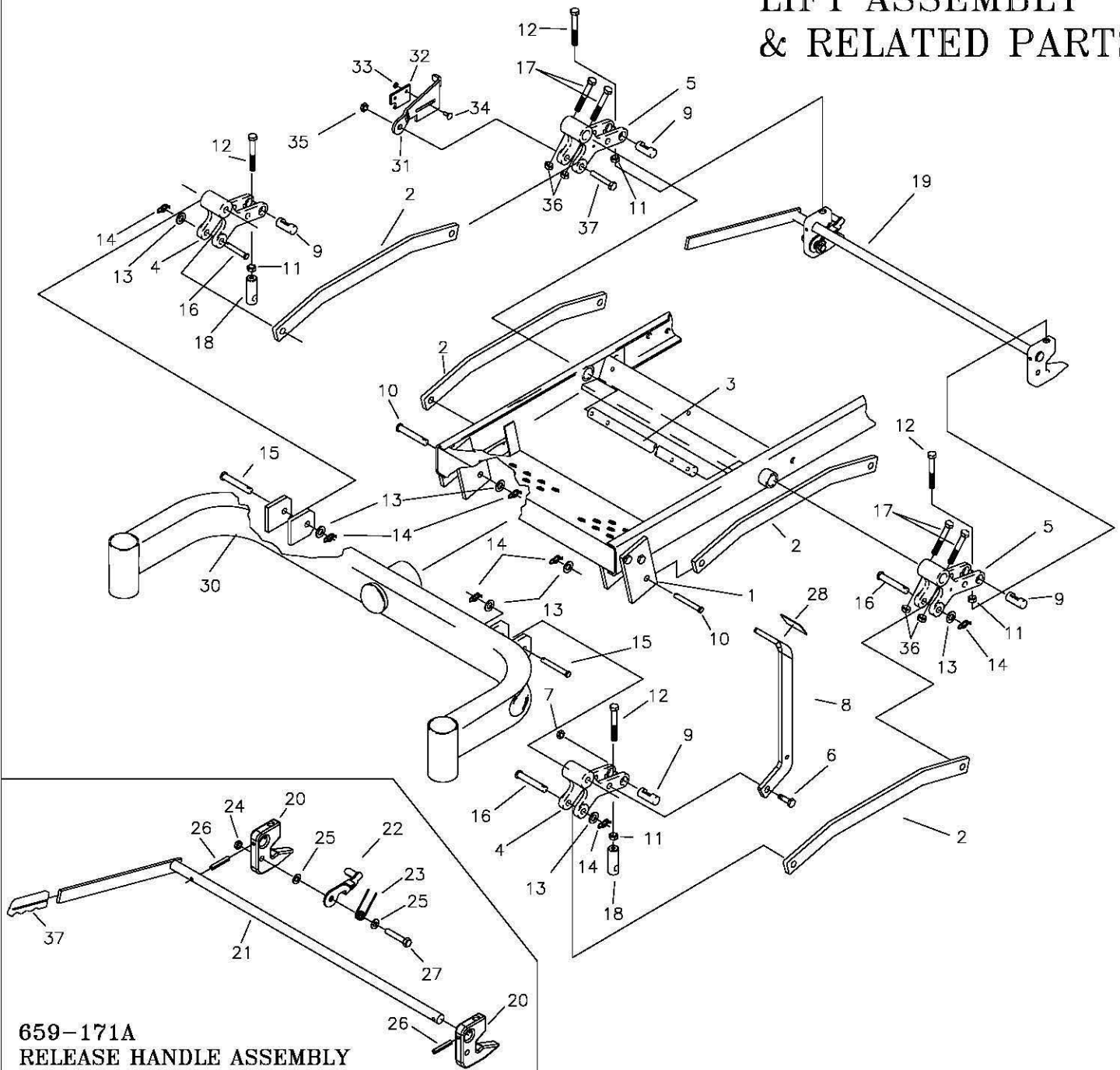
REF NO.	PART NO.	QTY.	DESCRIPTION	REF NO.	PART NO.	QTY.	DESCRIPTION
1	660-035P	1	EXTENSION FOR SPRING	22	660-039P	1	MOUNT, DOUBLE IDLER
2	686-101P	1	HANDLE, BELT TIGHTENER	23	F-1394	6	3/8-16 X 1" GR. 5
3	668-081P	1	BELT TENSIONER	24	F-1526	1	1/2-13 X 1-1/2" GR. 5
4	F-2083	1	WASHER, 3/8 FENDER	25	668-029P	1	BELT GUARD
5	D-3758	1	"V" IDLER PULLEY	26	668-021P	1	SPACER, BELT GUARD
6	D-3338	1	IDLER PULLEY	27	D-3815	2	6" IDLER PULLEY
7	F-1005-03	10	3/8 LOCK NUT	28	661-015P	1	SHACKLE
8	F-1009-03	7	3/8 FLAT WASHER	29	F-1966	4	1/2" THIN NYLOC NUT
9	659-085P	1	MOUNTING PIN	30	660-114P	1	BELT KEEPER, SINGLE END
10	660-036P	1	IDLER ARM	31	F-1464	2	1/2" LOCK WASHER
11	F-1521	4	1/2" FLAT WASHER	32	F-1489	2	1/2" THIN NUT
12	620-201P	4	BEARING CAP	33	F-2047	1	1/2"-13 X 3" CARRIAGE BOLT
13	F-1005-05	2	1/2" LOCK NUT	34	660-038P	1	3/8" SPACER
14	F-1822	2	1/2-13 X 2-1/4" GR. 5				
15	H-2619	1	SPRING, 5x1-1/2, TAPERED ENDS				
16	660-107P	1	BELT KEEPER				
17	660-082P	2	SPACER				
18	D-3730	2	BUSHING, TEFLON COATED				
19	F-1976	2	3/8-16 X 1-3/4" CARRIAGE BOLT				
20	F-1733	1	1/4" DRIVE STUD				
21	F-1865	1	3/8-16 X 2-1/2" CARRIAGE BOLT				

LIFT HANDLE ASSEMBLY & RELATED PARTS



REF NO.	PART NO.	QTY.	DESCRIPTION	REF NO.	PART NO.	QTY.	DESCRIPTION
1	709-102P	1	LIFT HANDLE, LOWER	15	642-095P	1	HANDLE PIVOT PIN
2	659-022W	1	FRAME WELDMENT, LH.	16	F-1005-03	7	NUT, 3/8-16 LOCKNUT (STOVER)
3	F-2126	1	3/8-16 X 2" CAPSCREW	17	F-1889	2	CLEVIS PIN, 1/2 X 2 5/8"
4	642-061P	2	HANDLE LINK	18	F-1521	2	1/2" FLAT WASHER
5	642-041P	1	HANDLE PIVOT BRACKET	19	H-2239	2	RUE RING, 1/2"
6	642-127P	1	TOP PEG LATCH PLATE	20	H-2324	1	VINYL GRIP, 3/8 X 1 1/2"
7	659-355P	1	LIFY HANDLE, UPPER	21	663-080P	1	BAR, SPRING EXT.
8	H-1610	1	SPRING, 1 1/2" OD. X 8"	22	F-1293	1	1/2-13 X 2" GR. 5
9	663-120P	1	PLT, SPRING MOUNT	23	-----	-	SEE PAGE 8
10	F-1672	2	CARRIAGE BOLT, 3/8-16 X 1 1/4"				
11	642-060P	2	SPRING ANCHOR PLATE				
12	F-1005-05	3	NUT, 1/2-13 LOCKNUT				
13	F-2125	4	1/2-13 X 1 1/4" GR. 5				
14	F-1439	1	1/2-13 X 3" GR. 5				

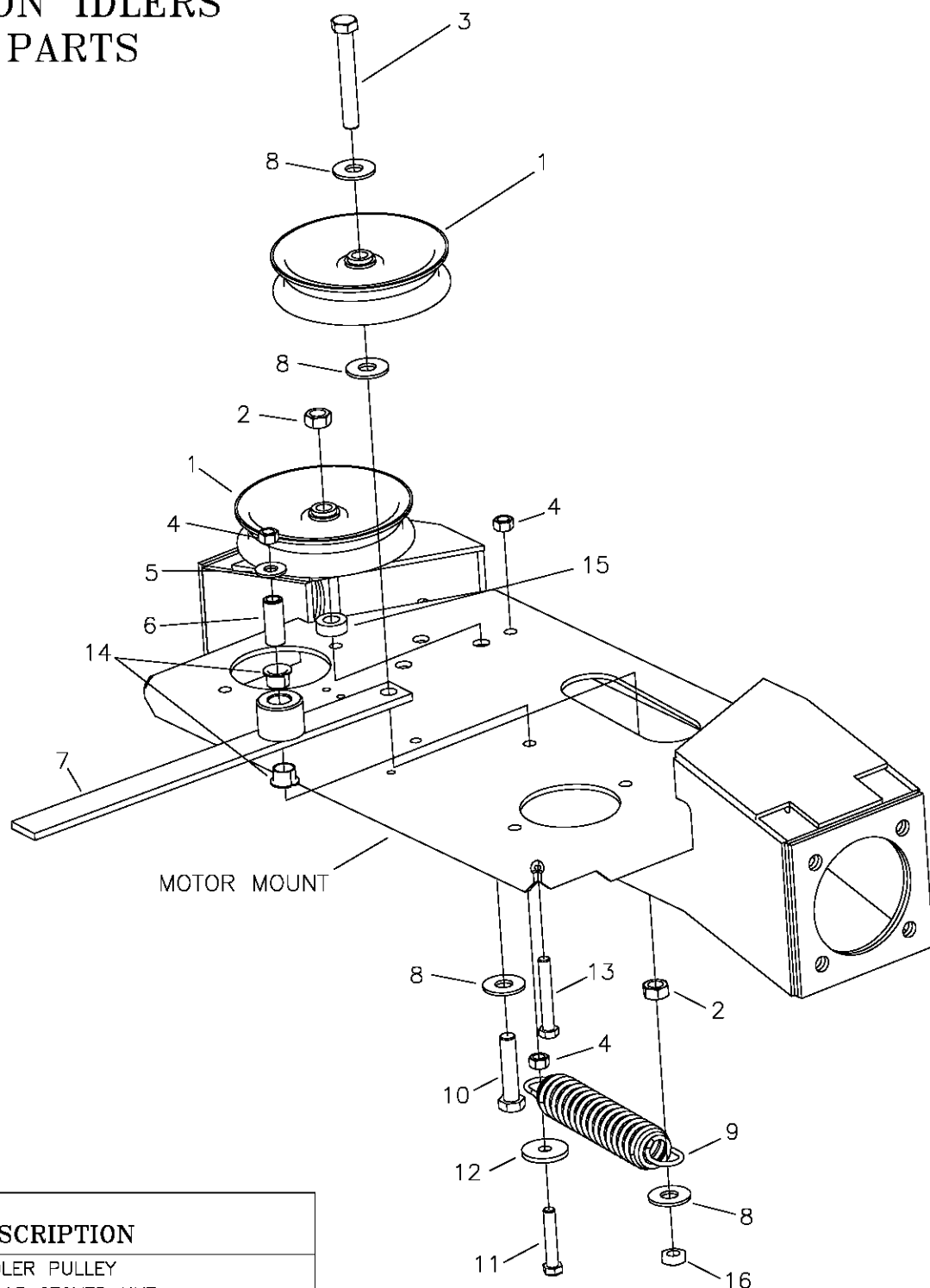
LIFT ASSEMBLY & RELATED PARTS



659-171A
RELEASE HANDLE ASSEMBLY

REF NO.	PART NO.	QTY.	DESCRIPTION	REF NO.	PART NO.	QTY.	DESCRIPTION
1	642-063P	2	DRAG BAR TAB	20	659-140P	2	DECK HOOK
2	659-299P	4	DRAG LINK BAR	21	659-148W	1	RELEASE HANDLE WELDMENT
3	620-051P	1	LIFT BAR	22	659-145P	1	HOOK KEEPER
4	642-081P	2	LIFT SLEEVE, FRONT	23	H-2547	1	SPRING, TORSION
5	642-193P	2	LIFT SLEEVE, REAR	24	F-1005-03	1	NUT, 3/8-16, STOVER
6	F-1879	1	5/16-18 X 1 1/4" GR.5	25	F-1009-03	2	WASHER, FLAT, 3/8"
7	F-1125	1	5/16-18 STOVER NUT	26	F-2009	2	SPIROL ROLL PIN 1/4 X 1-1/2
8	659-056P	1	DECK LIFT PEDAL	27	F-1073	1	CAPSCREW, 3/8-16 X 2, GR. 5
9	642-177P	4	HANGER PIN	28	H-2401	1	TREAD PAD
10	F-1815	2	CLEVIS PIN, 1/2 X 1 1/2"	29	H-1926	1	1/4"x1" HANDLE GRIP
11	F-1489	4	NUT, 1/2" JAM	30	SEE PAGE 2-7	1	FRONT AXLE WELDMENT
12	F-1936	4	1/2-13 X 3 1/2, 2" THREAD	31	663-089P	1	LATCH PLATE
13	F-1521	7	WASHER, 1/2 NARROW	32	659-170P	1	PLATE, CATCH
14	H-2239	7	RUE RING, 1/2"	33	F-1158	2	NUT, 1/4" STOVER
15	F-1890	2	CLEVIS PIN, 1/2 X 3 1/2"	34	F-1823	2	CARRIAGE BOLT, 1/4-20 X 3/4"
16	F-1898	3	CLEVIS PIN, 1/2 X 2 3/4"	35	F-1005-05	1	1/2" STOVER NUT
17	F-2039	4	5/16-24 x 2" HHCS	36	F-2041	4	5/16-24 JAM NUT
18	642-175P	2	ADJUSTABLE HANGER END	37	F-1828	1	1/2-13 x 3-1/2" CAPSCREW
19	659-171A	1	RELEASE HANDLE ASSEMBLY				

TRANSMISSION IDLERS & RELATED PARTS



REF NO.	PART NO.	QTY.	DESCRIPTION
1	D-3904	2	5" IDLER PULLEY
2	F-1005-05	2	1/2-13 STOVER NUT
3	F-1936	1	1/2-13 X 3-1/2" CAPSCREW
4	F-1005-03	3	3/8-16 STOVER NUT
5	F-1009-03	1	3/8" FLAT WASHER
6	659-085P	1	MOUNTING PIN
7	663-017W	1	HYDRO IDLER ARM WLDT.
8	F-1009-05	4	1/2" FLAT WASHER
9	H-2619	1	SPRING, TAPERED ENDS
10	F-1664	1	1/2-13 X 2 1/4" BOLT GR. 5
11	F-1073	1	3/8-16 X 2" BOLT GR. 5
12	F-2083	1	WASHER, 3/8 FENDER
13	F-1015-30	1	3/8-16 X 2 1/2" BOLT GR. 5
14	D-3730	2	BUSHING, 5/8" BORE
15	660-038P	1	3/8" SPACER
16	F-1966	1	1/2-13 THIN NYLOC NUT

CAST IRON VALVE ASSEMBLY

NOTCH TO REAR OF MOWER

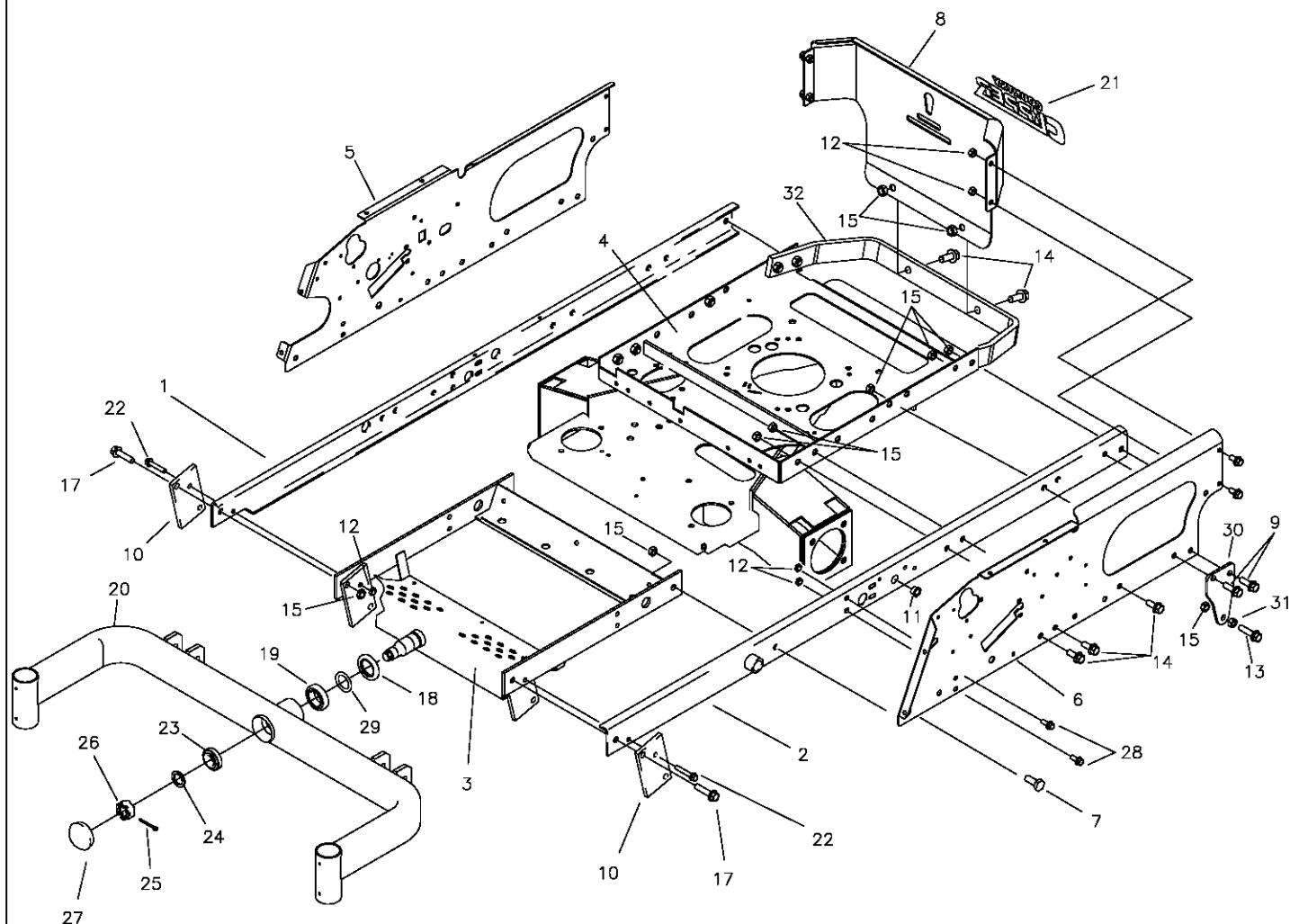
TO INSIDE OF MOWER

VALVE STEM TO OUTSIDE OF MOWER

Diagram illustrating the exploded view of the Cast Iron Valve Assembly, showing components numbered 1 through 19. The assembly includes a main valve body (1), a lever arm (10), a spring (9), a valve stem (2), a nut (3), washers (12, 13), a large flywheel (7), a pin (6), a nut (5), a lever arm (8), and various other fasteners and seals (4, 11, 14, 15, 16, 17, 18, 19).

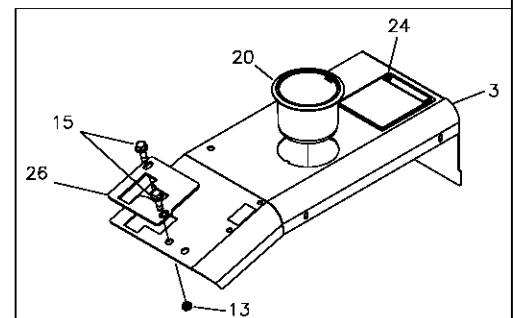
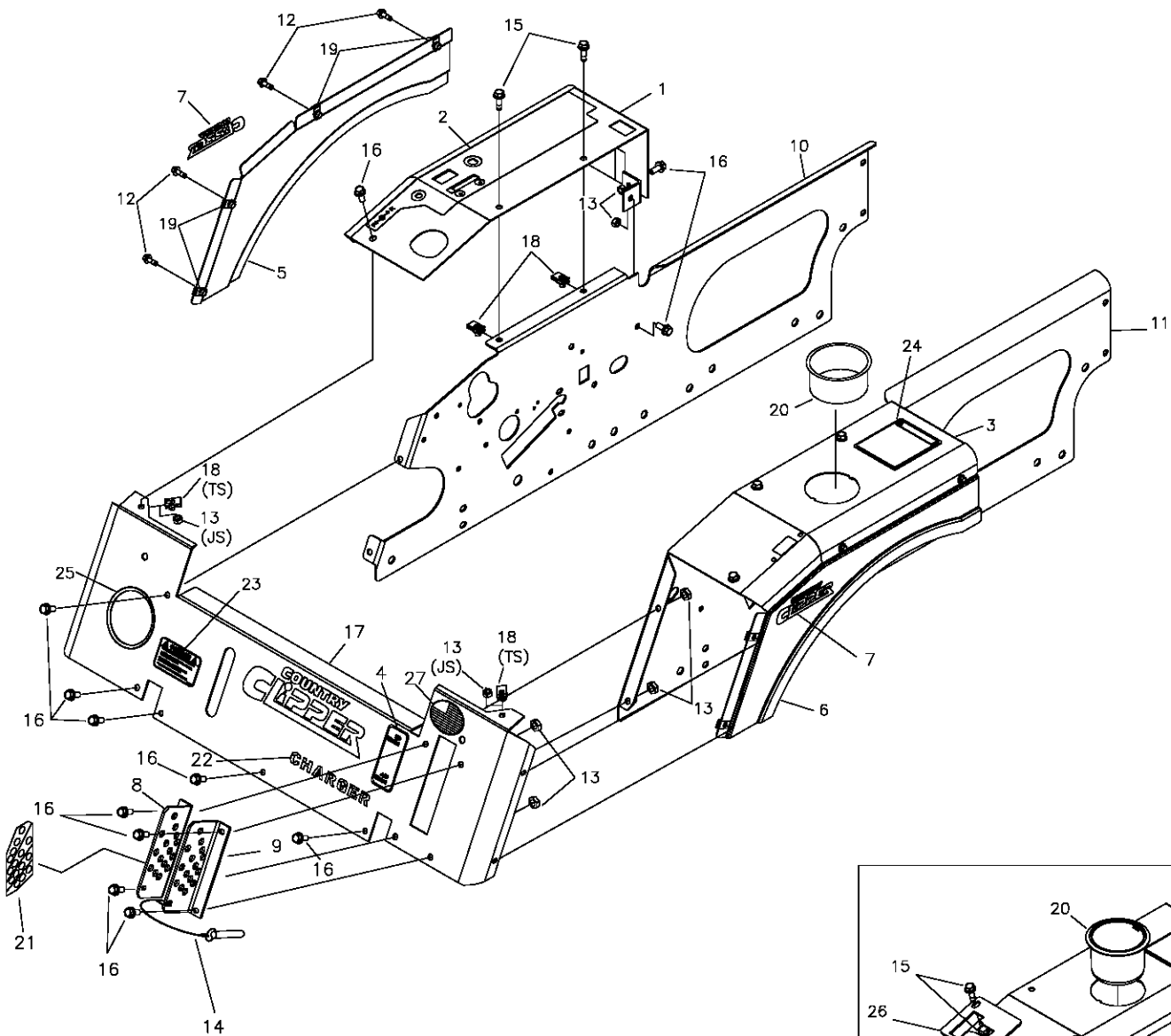
P-12961

FRAME SIDES & RELATED PARTS



REF NO.	PART NO.	QTY.	DESCRIPTION	REF NO.	PART NO.	QTY.	DESCRIPTION
1	659-021W	1	FRAME SIDE RH.	17	F-2128	2	FHCS, 1/2-13 X 2", GR.5
2	659-022W	1	FRAME SIDE LH.	18	H-2600	1	SEAL SHAFT
3	663-094W	1	AXLE MOUNTING WLDT.	19	D-3825	1	BEARING, TAPARED SET
4	663-126W	1	MOTOR MOUNT WLDT.	20	642-189W	1	FRONT AXLE WELDMENT
5	707-056P	1	SIDE PANEL RH. (JOYSTICK)	21	P-12980	1	DECAL, CC, CHROME, LG
-	707-058P	1	SIDE PANEL RH. (TWINSTICK)	22	F-2126	2	FHCS, 3/8-16 X 2" GR.5
6	707-057P	1	SIDE PANEL LH. (JOYSTICK)	23	D-3826	1	BEARING, TAPARED SET
-	707-059P	1	SIDE PANEL LH. (TWINSTICK)	24	606-303P	1	1" WASHER
7	F-1386	2	1/2-13 X 1-1/4" GR.5	25	F-1728	1	3/16 X 2" COTTER PIN
8	625-131A	1	ENGINE GUARD w/DECAL	26	F-1724	1	1-14 SLOTTED NUT
9	F-2140	4	FHCS, 1/2-13 X 1-1/2" GR.5	27	H-1924	1	GREASE CAP
10	642-063P	2	DRAG BAR TAB	28	F-2125	4	FHCS, 3/8-16 X 1-1/4"
11	D-3730	2	BUSHING, 5/8 BORE (JOYSTICK)	29	663-074P	1	RING, BACK-UP, STEEL
12	F-1005-03	10	3/8-16 STOVER NUT	30	663-120P	1	PLATE, SPRING MOUNT
13	F-2128	1	FHCS, 1/2-13 X 2 GR.5	31	F-1011-05	1	HEX NUT, 1/2-13
14	F-2127	15	FHCS, 1/2-13 X 1-1/4" GR.5	32	707-003P	1	GUARD, BUMPER
15	F-1005-05	18	1/2-13 LOCK NUT				
16	F-2124	4	FHCS, 3/8-16 X 3/4" GR.5				

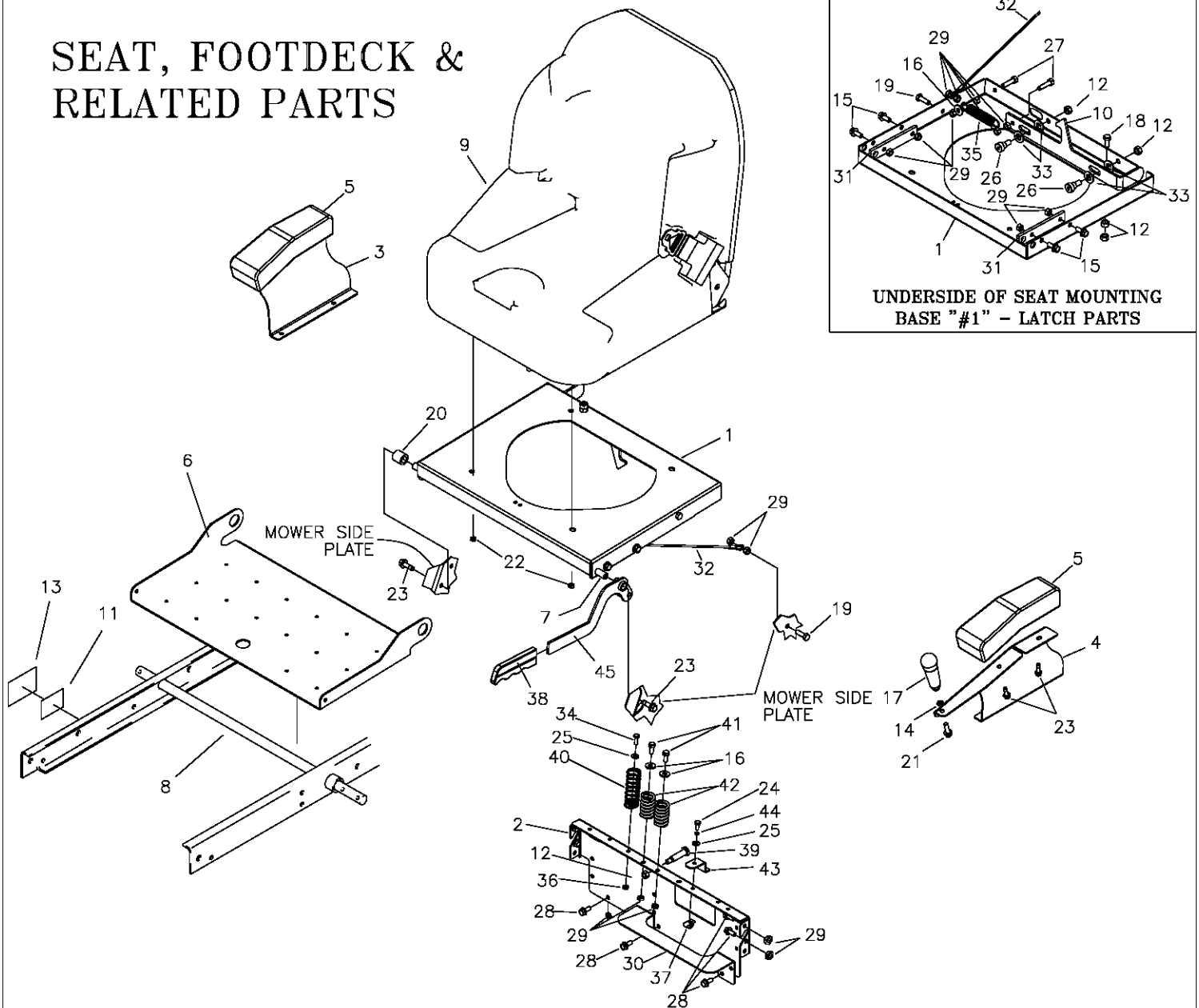
FENDER ASSEMBLY



TWINSTICK FENDER ASSY

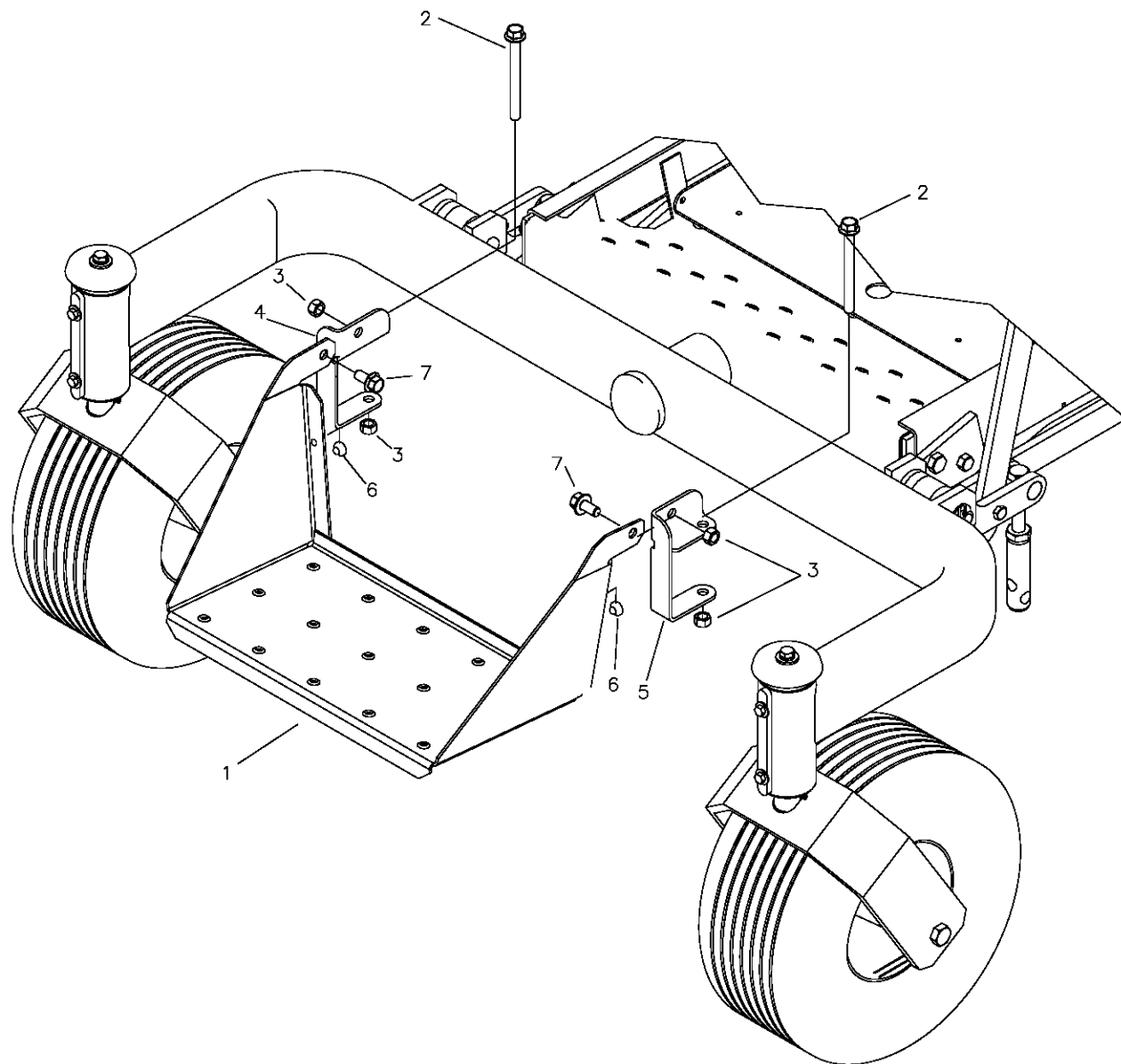
REF NO.	PART NO.	QTY.	DESCRIPTION	REF NO.	PART NO.	QTY.	DESCRIPTION
1	625-133A	1	FENDER CAP w/DECAL, RH, (JOYSTICK)	15	F-2121	8	FHCS, 5/16-18x1" GR.5 w/PATCH
-	625-135A	1	FENDER CAP w/DECAL, RH, (TWINSTICK)	16	F-2120	15	FHCS, 5/16-18 X 3/4" GR.5
2	P-12925	1	DECAL, CONTROL PANEL	17	625-132A	1	FRONT PANEL w/DECALS
3	625-134A	1	FENDER CAP w/DECAL, LH (JOYSTICK)	18	F-1860	6	5/16-18 "U"-NUT
-	625-136A	1	FENDER CAP w/DECAL, LH (TWINSTICK)	19	F-1858	8	1/4-20 "U"-NUT
4	P-11382	1	DECAL, PARK BRAKE	20	H-2228	1	CUP HOLDER
5	625-137A	1	FENDER SKIRT w/DECAL, RH	21	P-12034	1	DECAL, "CUT HEIGHT"
6	625-138A	1	FENDER SKIRT w/DECAL, LH	22	P-12985	1	DECAL, CHARGER, RAISED LETTERING
7	P-12979	2	DECAL, CC, CHROME, SM	23	P-12557	1	DECAL, "CAUTION"
8	647-097A	1	LATCH PLATE RH W/DECAL	24	P-11370	1	DECAL, WARNING
9	647-095P	1	LATCH PLATE LH.	25	H-1626	1	U CHANNEL TRIM
10	-----	1	SEE PAGE 11	26	659-262P	1	NEUTRAL PLATE
11	-----	1	SEE PAGE 11	27	P-12253	1	DECAL, "USA"
12	F-2119	8	FHCS, 1/4-20x3/4", GR.5 w/PATCH				
13	F-1125	13	5/16-18 LOCK NUT				
14	F-2028	1	LOCK PIN, POSITIVE 1/2" x 2-1/2"				

SEAT, FOOTDECK & RELATED PARTS



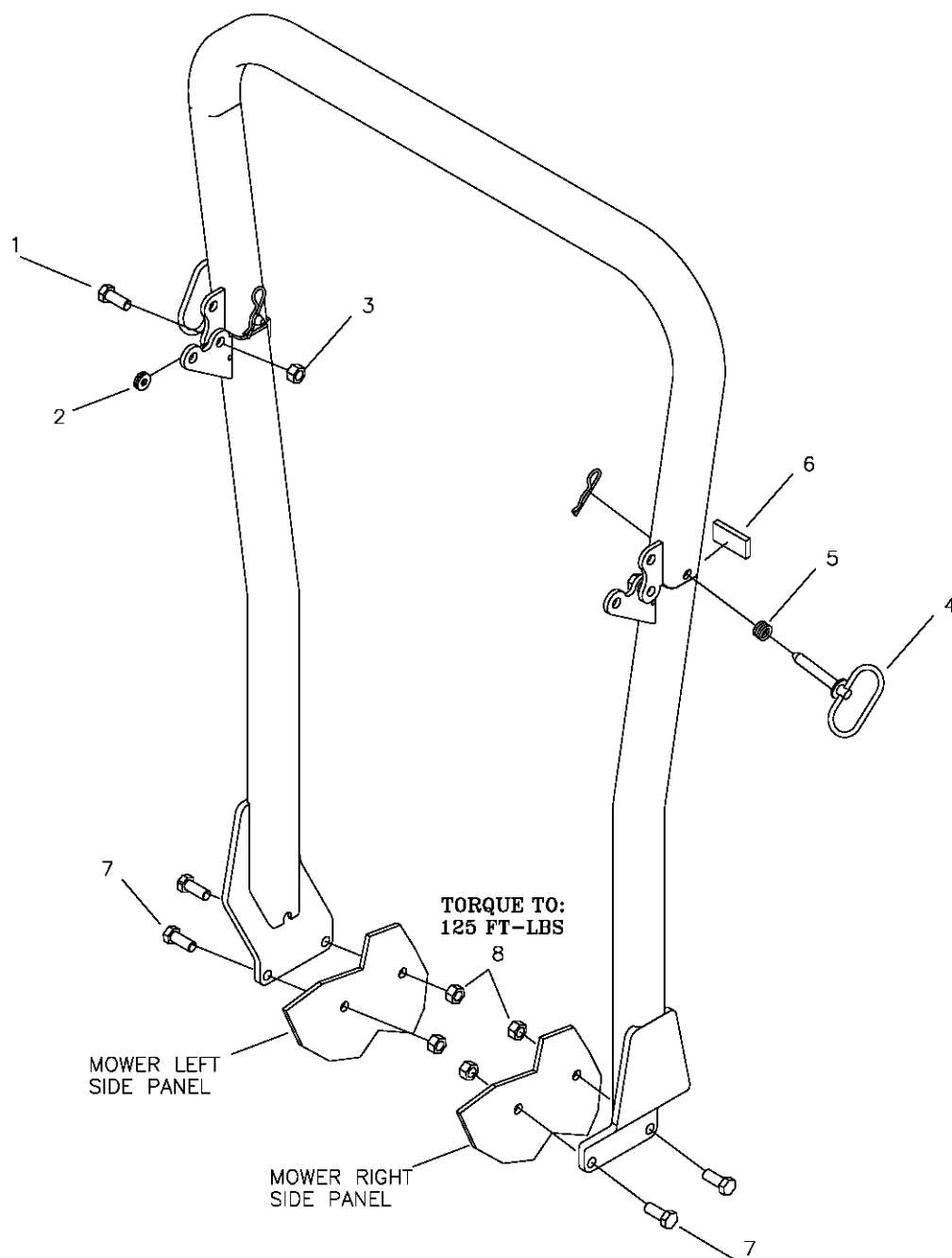
REF NO.	PART NO.	QTY.	DESCRIPTION	REF NO.	PART NO.	QTY.	DESCRIPTION
1	663-125P	1	PLATE, SEAT	23	F-2121	6	FHCS 5/16-18x1" w/PATCH
2	663-129P	1	PLT, REAR SEAT FILLER	24	F-1015-02	1	1/4-20 X 5/8", GR.5
3	707-047P	1	PLATE, ARM REST RH	25	F-1009-01	2	1/4" FLAT WASHER
4	707-070P	1	PLATE, ARM REST LH (JOYSTICK)	26	F-2062	2	1/2"x3/8 SHOULDER BOLT, SOCKET
-	707-048P	1	PLATE, ARM REST LH (TWINSTICK)	27	F-1175	2	5/16-18 X 1 1/4", GR.5
5	H-2763	2	PAD, ARM REST	28	F-2120	8	FHCS, 5/16-18x3/4" GR5
6	659-307P	1	FOOT DECK	29	F-1125	20	5/16-18 STOVER NUT
7	707-043P	1	PIN, SEAT HINGE	30	707-066P	1	SHELF, REAR, FUEL TANK
8	620-051P	1	LIFT BAR	31	707-045P	2	BAR, REINFORCEMENT, SEAT
9	H-2755	1	SEAT	32	H-2460	1	CABLE
10	663-081P	1	PLATE, LATCH SLIDE LONG	33	F-1521	4	1/2" WASHER
11	P-12940	1	SERIAL TAG	34	F-1538	1	1/4-20x3/4" CAPSCREW
12	F-1005-03	7	3/8-16 LOCK NUT	35	H-1635	1	3/4x4" EXTENSION SPRING
13	P-12473	1	SERIAL TAG LAMINATION DECAL	36	F-1005-01	1	1/4-20 STOVER NUT
14	F-1486	1	3/8-16 JAM NUT	37	F-1858	1	1/4-20 "U" NUT
15	F-2120	4	FHCS, 5/16-18x3/4" GR5	38	H-1926	1	HANDLE, GRIP
16	F-1009-02	3	5/16 FLAT WASHER	39	F-2061	1	1/2"x1 1/2" SHOULDER BOLT
17	H-2764	1	HANDLE, JOYSTICK	40	H2608	1	SPRING, ASSIST
18	F-1394	1	3/8-16 X " GR. 5	41	F-1546	2	5/16-18x3/4" CAPSCREW
19	F-1015-15	2	5/16-18 x 1" CAPSCREW	42	H-2636	2	SPRING, CMPR, SEAT CHARGER
20	707-046P	1	SPACER, SEAT PAN	43	659-137P	1	BATTERY HOLD DOWN
21	F-2125	1	FHCS, 5/16-18x1-1/4" GR5	44	F-1019-01	1	1/4" LOCK WASHER
22	F-2063	4	3/8-16 NYLOC NUT, FLANGED	45	707-042W	1	BRAKE HANDLE

FRONT STEP ASSEMBLY



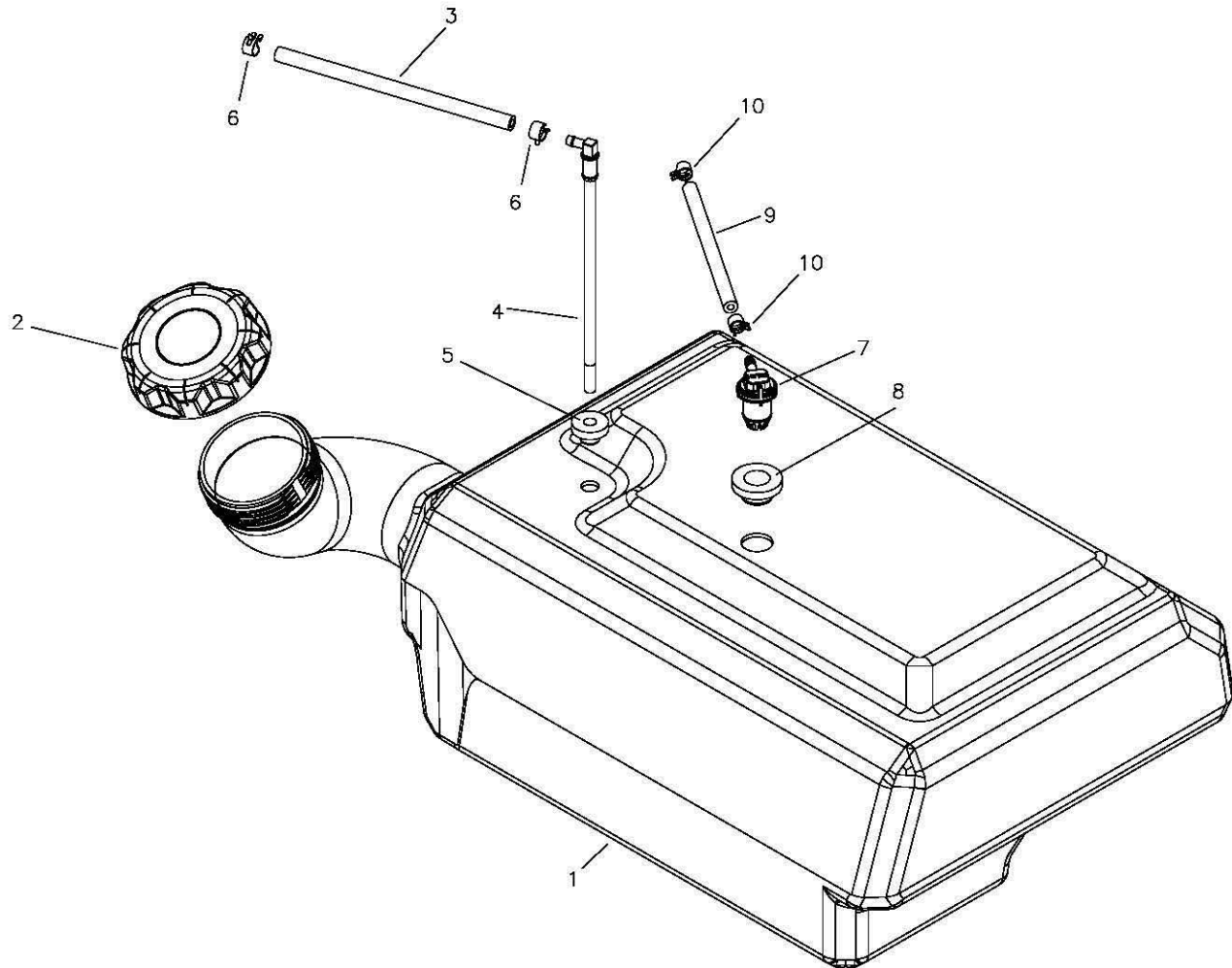
REF NO.	PART NO.	QTY.	DESCRIPTION
1	663-134P	1	FRONT STEP
2	F-2142	2	FHCS, 3/8-16 X 4" GR.5
3	F-1005-03	4	3/8-16 LOCK NUT
4	659-241P	1	BRACKET, STEP MOUNT, RH
5	659-242P	1	BRACKET, STEP MOUNT, LH
6	H-2461	2	RUBBER BUMPER BUTTON
7	F-2124	2	FHCS, 3/8-16 X 3/4" GR.5

ROPS ASSEMBLY (H-2682) AND RELATED PARTS



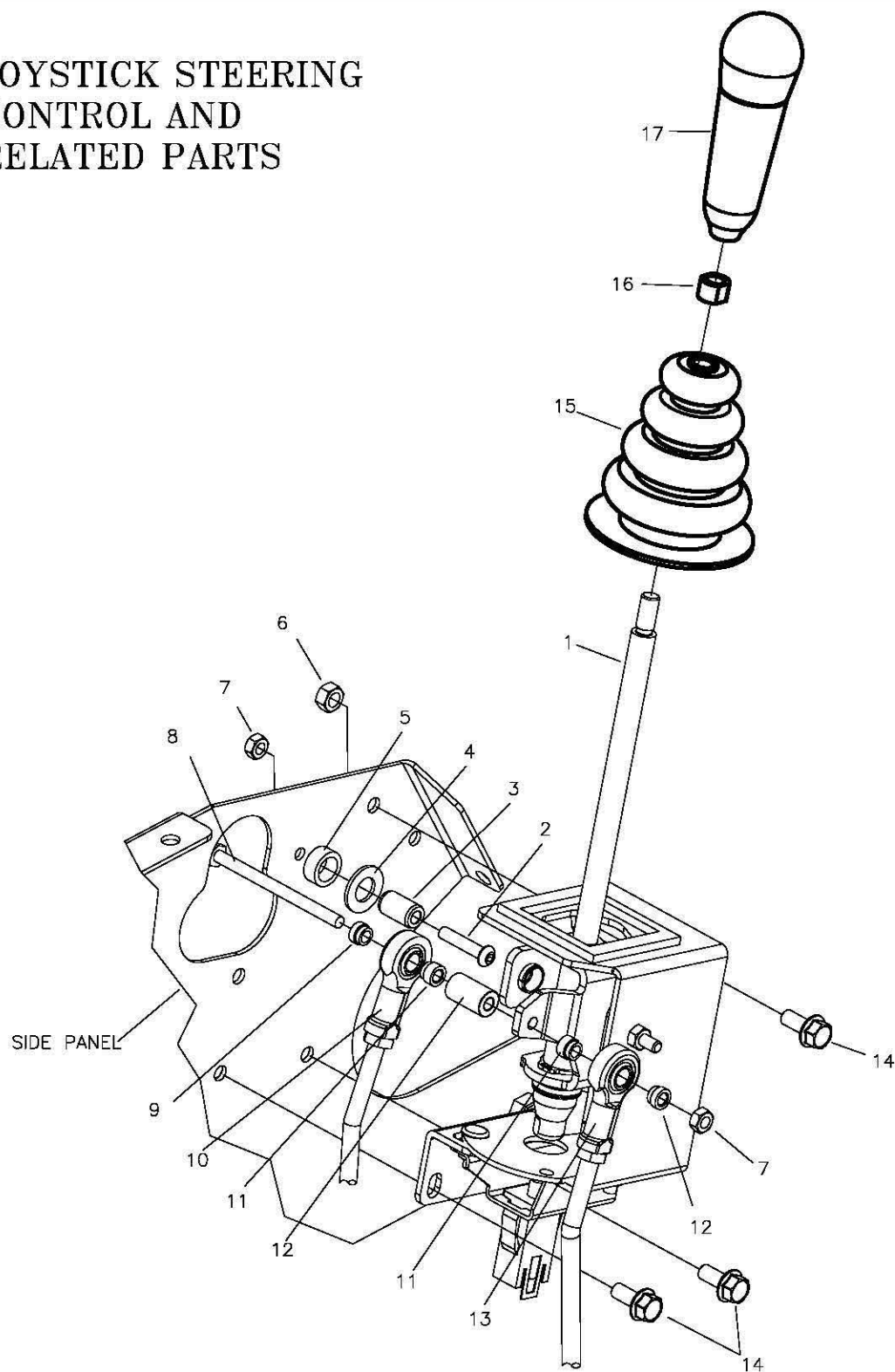
REF NO.	PART NO.	QTY.	DESCRIPTION
1	F-2088	2	HHCS 1/2-13 x 1 1/4"
2	F-2089	2	FLAT WASHER 1/2"φ
3	F-2090	2	TOP LOCK NUT 1/2"φ
4	F-2093	2	PULL PIN-1/2 W/COTTER KEY
5	H-2701	2	SPRING
6	H-2700	2	POLYURETHANE CHANNEL
7	F-2091	4	HHCS 1/2-13 x 1 1/4"
8	F-2092	4	NLN 1/2-13 GR 8

FUEL TANK ASSEMBLY H-2725



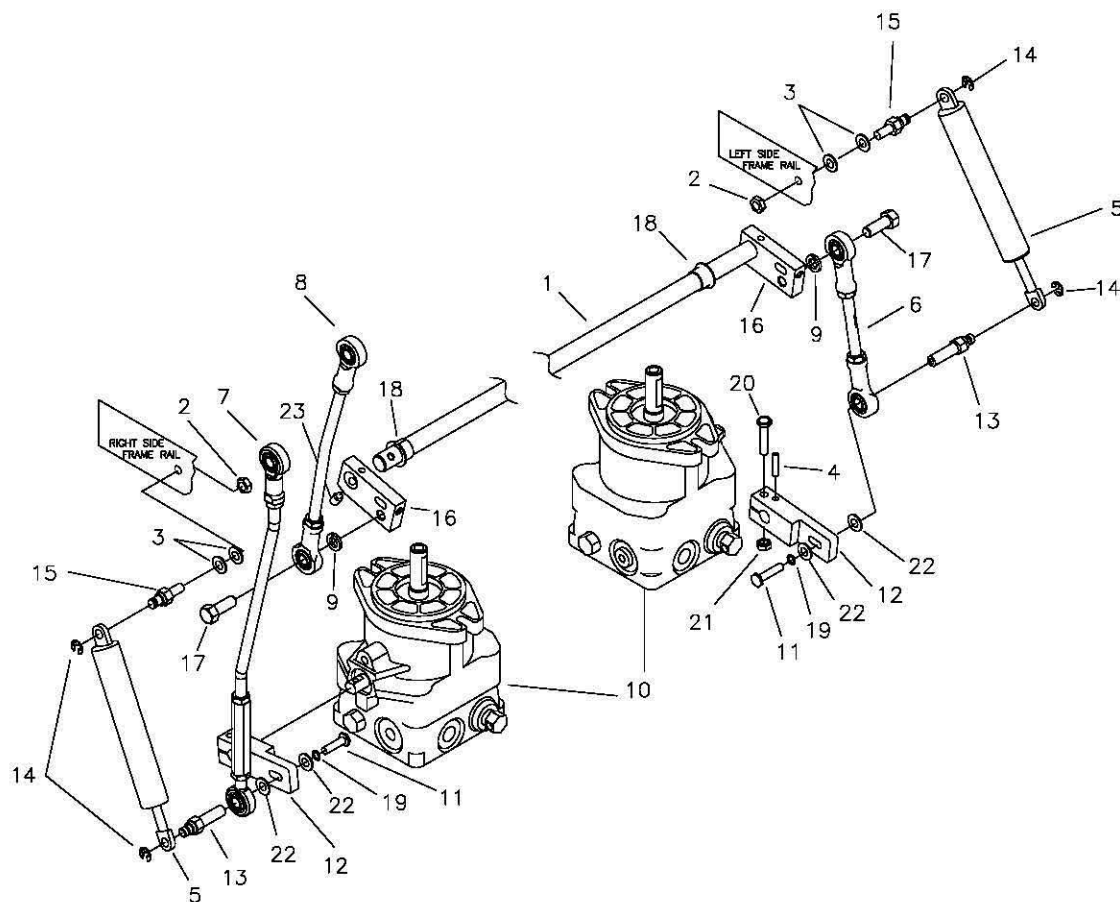
REF NO.	PART NO.	QTY.	DESCRIPTION
1	H-2725	1	8 GALLON TANK, VENTED
2	H-2743	1	GAS CAP, RATCHET
3	H-1648	4.0ft	FUEL LINE
4	H-2742	1	PICK UP TUBE
5	H-2741	1	GROMMET, PICK UP TUBE
6	H-1687	2	HOSE CLAMP, 1/2"
7	H-2678	1	REMOTE VENT
8	H-2679	1	REMOTE VENT GROMMET
9	H-2697	4.0ft	VENT LINE
10	H-2698	2	VENT LINE CLAMP

JOYSTICK STEERING CONTROL AND RELATED PARTS



REF NO.	PART NO.	QTY.	DESCRIPTION	REF NO.	PART NO.	QTY.	DESCRIPTION
1	625-121A	1	JOYSTICK ASSEMBLY	10	707-082P	1	LINKAGE, INNER, JOYSTICK
2	F-2103	1	BUTTON SHCS, 1/4-20x1"	11	625-107P	1	BUSHING, .375 ROD END
3	625-119P	1	PIN, PIVOT, JS, LONG	12	625-100P	1	TUBE, PIVOT, JOYSTICK
4	F-1521	1	1/2" WASHER	13	707-083P	1	OUTER, LINKAGE, JOYSTICK
5	625-126P	1	SPACER, JOYSTICK PANEL	14	F-2120	3	FHCS, 5/16-18 x 3/4" GR5
6	F-1125	3	5/16-18 STOVER NUT	15	H-1991	1	BOOT
7	F-1005-01	1	1/4-20 LOCK NUT	16	H-2765	1	NUT, JOYSTICK
8	F-1020-01	1	1/4-20 x 3-1/2" CAPSCREW	17	H-2764	1	HANDLE, JOYSTICK
9	625-116P	1	BUSHING, .375 ROD END, SHORT				

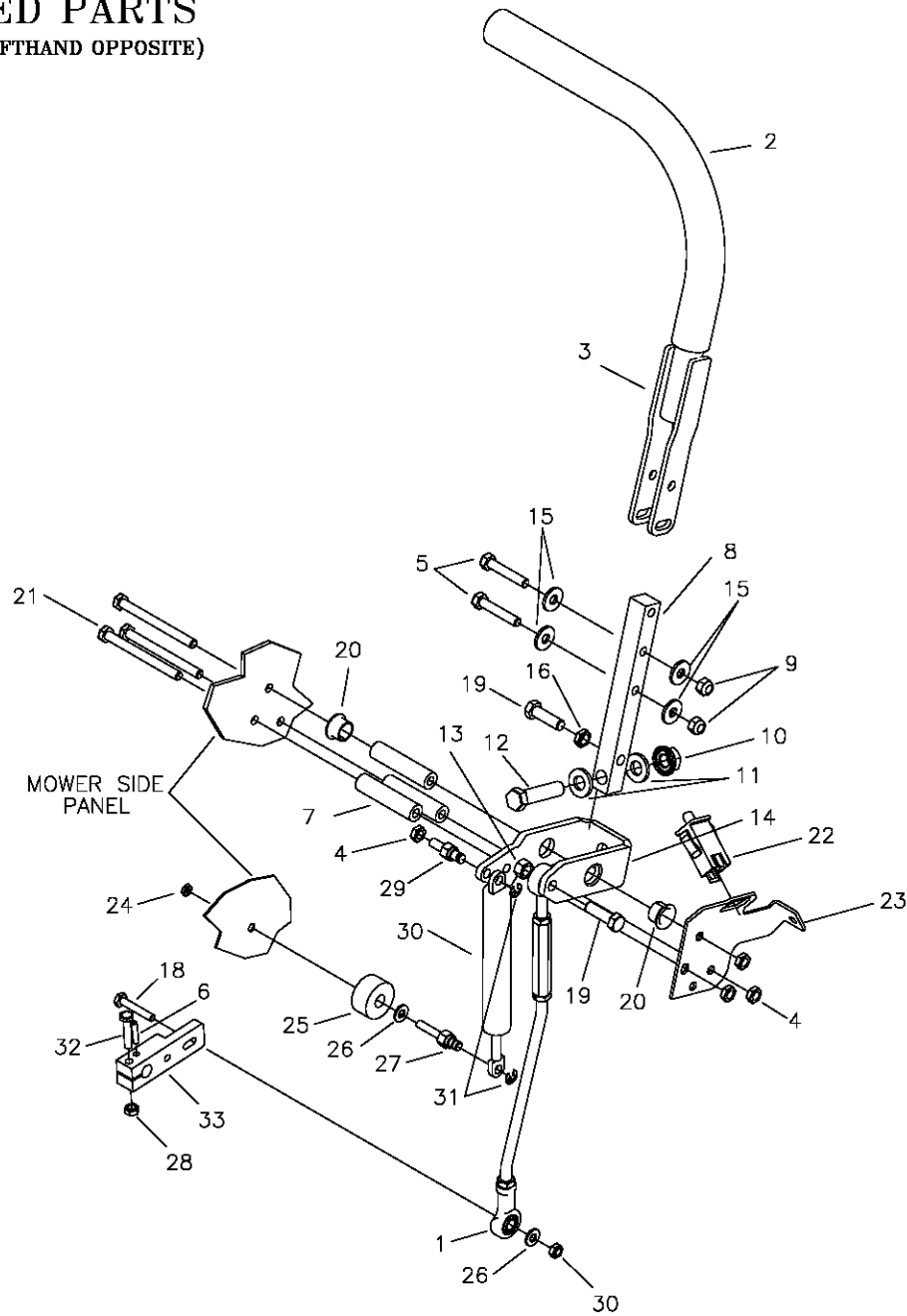
JOYSTICK STEERING CONTROL AND RELATED PARTS (CON'T)



REF NO.	PART NO.	QTY.	DESCRIPTION
1	700-055P	1	HYDRO SHIFT ROD
2	F-1125	2	5/16" STOVER NUT
3	F-1009-02	4	5/16" FLAT WASHER
4	F-1725	2	5MM x 26MM ROLL PIN
5	H-2467	2	DUAL ACTION DAMPER, LITE DUTY
6	663-133P	1	LINKAGE, JOYSTICK
7	707-083P	1	OUTER, LINKAGE, JS
8	707-082P	1	LINKAGE, INNER, JS
9	F-1019-03	2	3/8" LOCK WASHER
10	----	—	SEE PAGE 22
11	F-1015-05	2	1/4-20 X 1" BOLT GR 5
12	663-135P	2	LEVER, CONTROL
13	663-051P	2	DAMPNER BOLT, FEMALE
14	F-1610	4	E-RING
15	638-028P	4	5/16-18 X 3/4" DAMPNER BOLT
16	625-122A	2	SWIVEL ARM
17	F-1394	2	3/8-16 X 1" CAPSCREW
18	D-3730	2	BUSHING
19	F-1019-01	2	1/4" LOCK WASHER
20	F-1539	2	1/4-20 X 1 1/4" CAPSCREW
21	F-1158	2	1/4-20 STOVER NUT
22	F-1009-01	4	1/4" FLAT WASHER
23	F-2080	2	5/16-18 SETSCREW (EXT POINT)

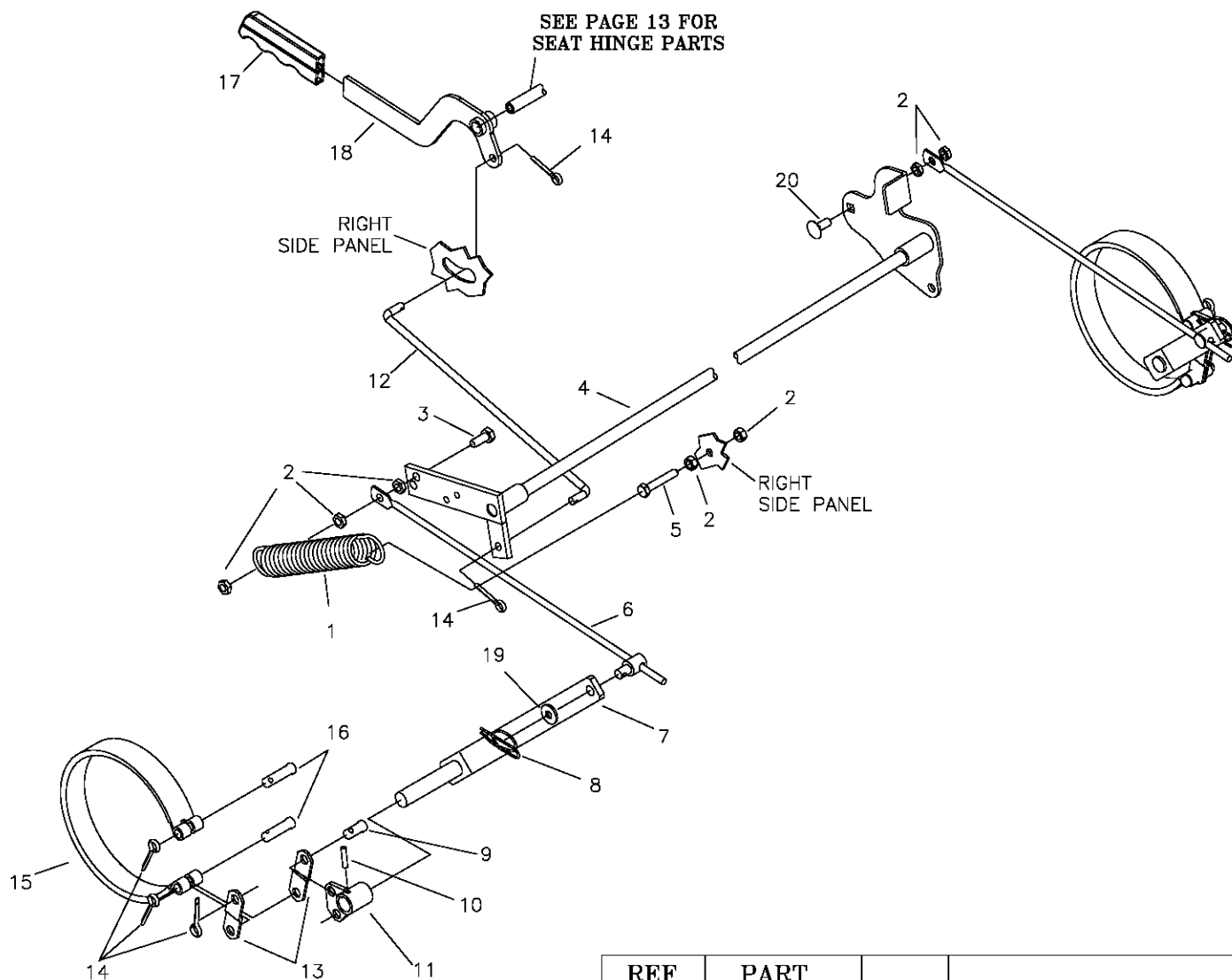
STEERING CONTROL AND RELATED PARTS

(RIGHTHAND SHOWN LEFTHAND OPPOSITE)



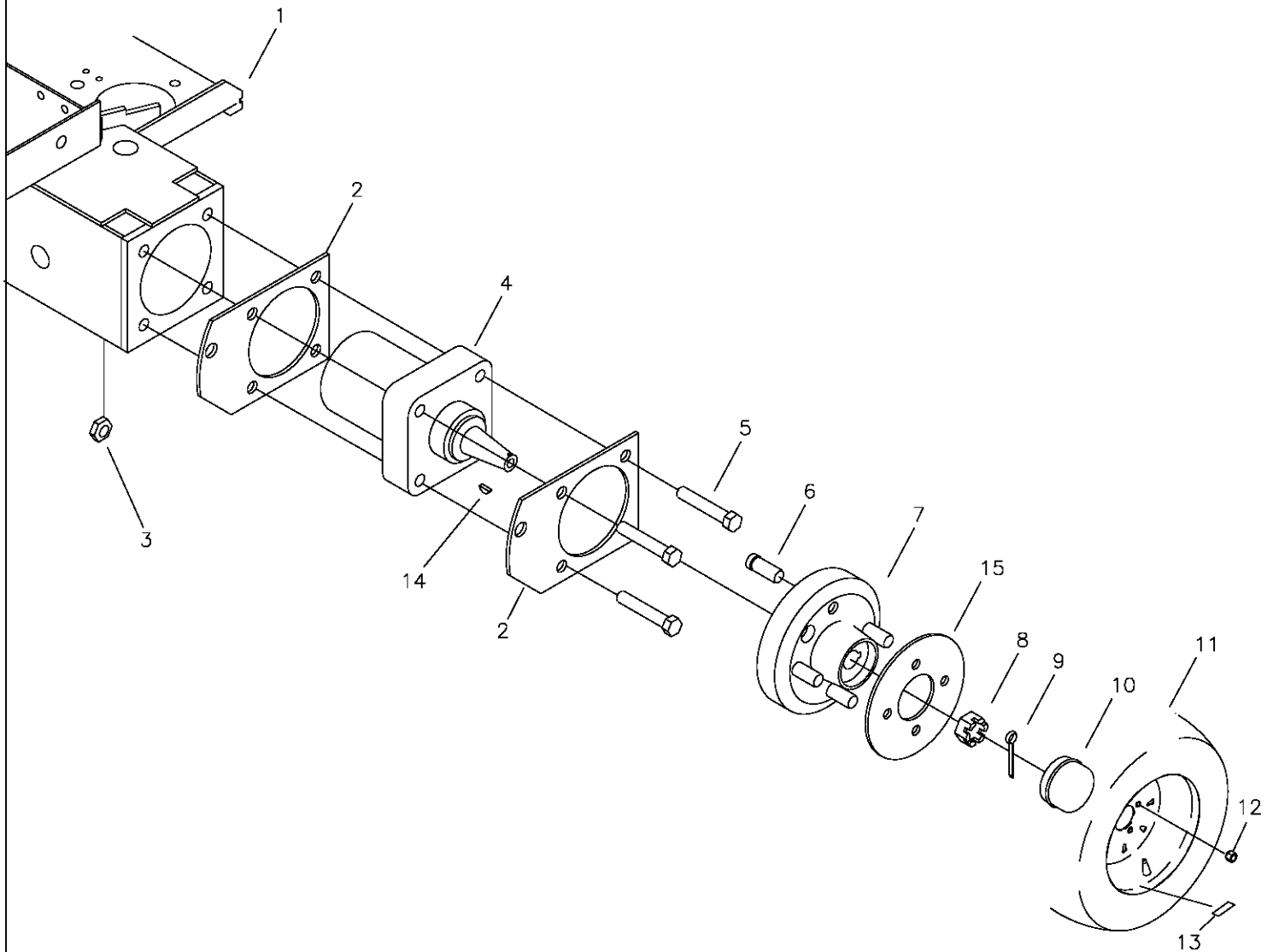
REF NO.	PART NO.	QTY.	DESCRIPTION	REF NO.	PART NO.	QTY.	DESCRIPTION
1	663-050P	1	LINK ROD ASSEMBLY	19	F-1307	4	3/8-16 X 1 1/4" CAPSCREW
2	H-2739	2	GRIP, 15", CLOSED END	20	D-3730	4	FLANGED BUSHING 5/8" BORE
3	659-249W	2	DUAL LEVER CONTROL	21	F-2058	6	5/16-18 x 3 1/2" CAPSCREW
4	F-1125	3	5/16 LOCK NUT	22	E-6474	2	SWITCH, SNAP MOUNT
5	F-1015-18	4	5/16-18 X 1 3/4" CAPSCREW	23	647-242P	1	MOUNTING BRACKET (RH)
6	F-1553	2	3/16 x 7/8" SPIRAL PIN	--	647-243P	1	MOUNTING BRACKET (LH)
7	659-252P	6	TUBE SPACER	24	F-1158	2	1/4-20 STOVER NUT
8	659-247P	1	LOWER SHIFT BLOCK	25	F-2045	2	SPACER
9	F-1005-02	4	5/16-18 NYLOC NUT	26	F-1009-01	4	1/4" FLAT WASHER
10	F-2060	2	1/2-13 NUT, FLANGE LOCK	27	638-029P	2	DAMPER BOLT, 1/4-20
11	606-151P	4	WASHER, NYLON 1/2 ID x 1/8"	28	F-1158	3	1/4-20 LOCK NUT
12	F-2128	2	FHCS, 1/2-13 x 2" GR5	29	638-028P	2	DAMPER BOLT, 5/16-18 X 3/4"
13	F-1005-03	2	3/8-16 STOVER NUT	30	H-2467	1	DUAL ACTION DAMPNER
14	659-243P	2	SHIFTING YOKE	31	F-1610	2	E-RING FOR 1/4" SHAFT
15	F-1009-02	8	WASHER, FLAT STD. 5/16"	32	F-1539	3	1/4-20 X 1-1/4" HHCS GR. 5
16	F-1486	2	3/8-16 JAM NUT	33	663-135P	1	SHIFT ARM
17	F-1019-01	4	1/4" LOCK WASHER				
18	F-1015-05	1	1/4-20 X 1" HHCS GR. 5				

PARKING BRAKE ASSEMBLY & RELATED PARTS



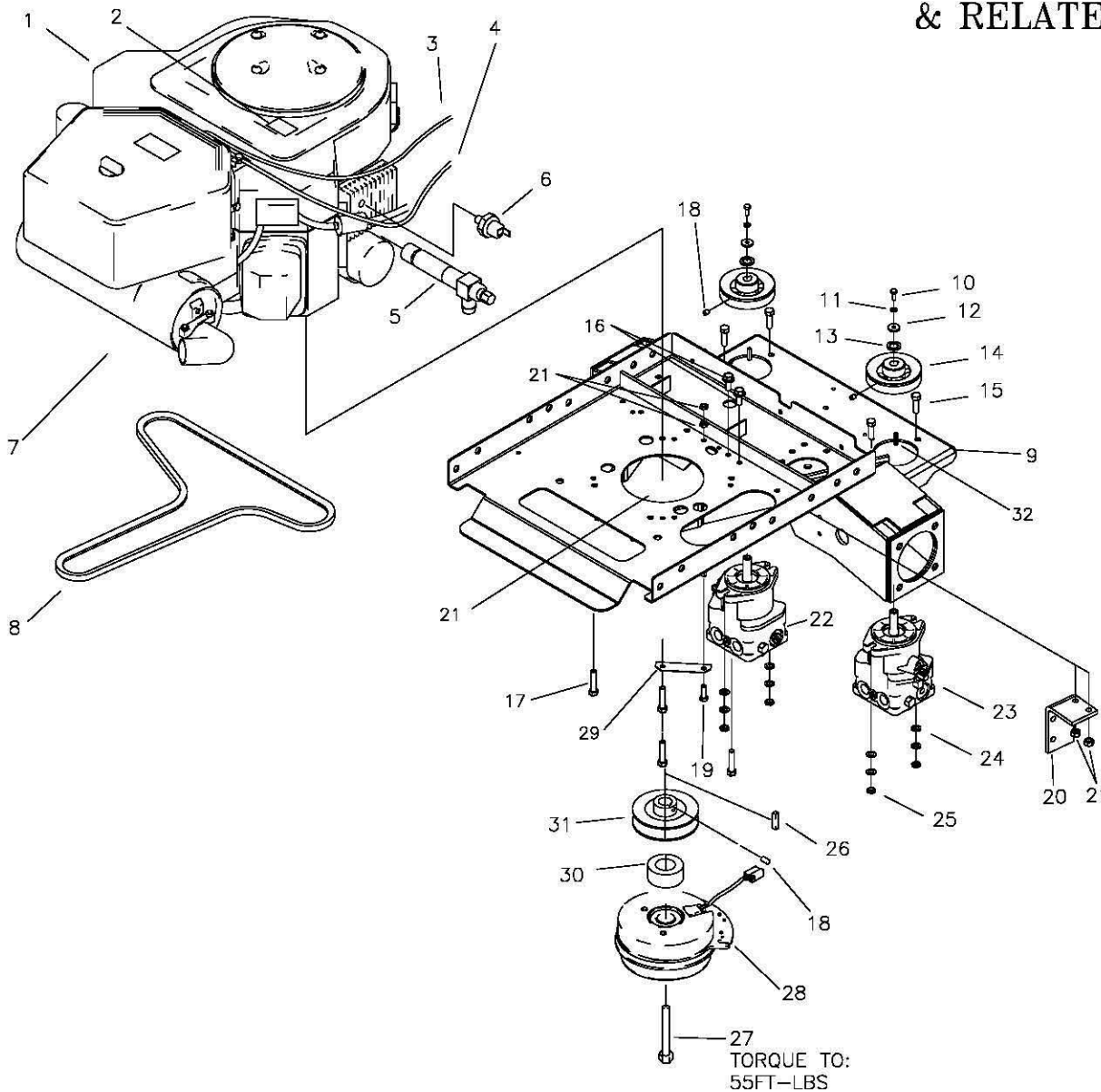
REF NO.	PART NO.	QTY.	DESCRIPTION
1	H-1635	1	3/4 X 4" SPRING
2	F-1125	7	5/16-18 STOVER NUT
3	F-1693	1	5/16-18 X 1-1/2" ALL-THRD CAPSCREW
4	663-124W	1	BRAKE ROD WLDT
5	F-1893	1	5/16-18 X 2-1/2" CAPSCREW
6	H-2451	2	BRAKE LINK ROD ASSEMBLY
7	647-013W	2	BRAKE ARM WLDT
8	F-1492	2	5/16 X 3/8" RUE RING
9	F-1438	2	3/8 X 3/4" CLEVIS PIN
10	F-1553	2	5/16 X 7/8" ROLL PIN
11	647-029W	1	SHORT BRAKE ARM (LH)
--	647-028W	1	SHORT BRAKE ARM (RH)
12	663-122P	1	ROD, BRAKE LINK
13	647-010P	4	BRAKE ANCHOR LINK
14	F-1491	8	1/8 X 1" COTTER PIN
15	D-3668	2	BRAKE BAND 6" X 1" WIDE
16	F-1444	4	3/8 X 1 5/16" CLEVIS PIN
17	H-1926	1	GRIP HANDLE
18	707-042W	1	WLDT, BRAKE HANDLE
19	F1009-02	2	5/16" FLAT WASHER
20	F-1671	1	5/16-18 X 3/4" CARRIAGE BOLT

GEAR MOTOR,WHEEL ASSEMBLY



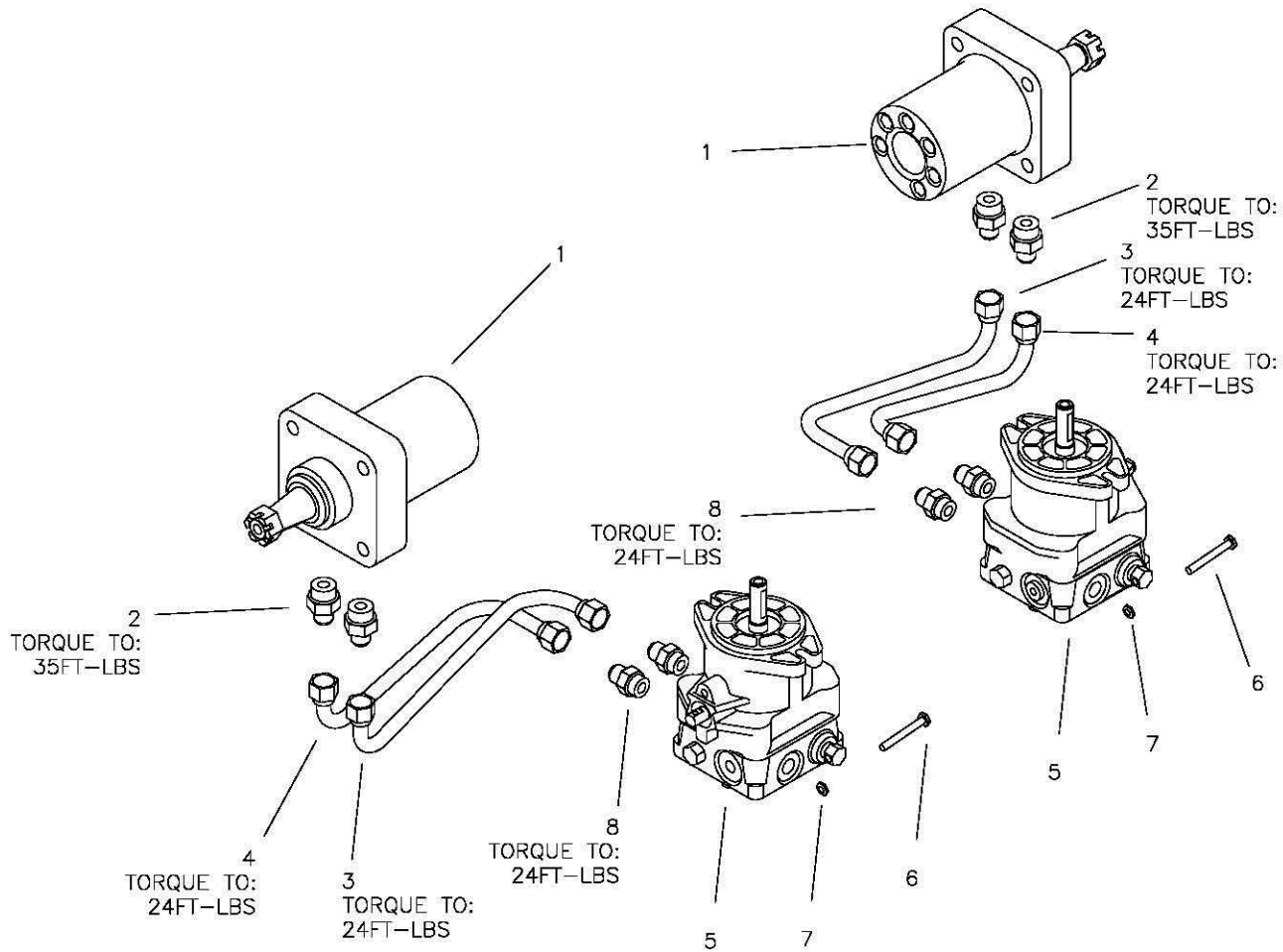
REF NO.	PART NO.	QTY.	DESCRIPTION
1	663-126W	1	MOTOR MOUNT
2	647-017P	4	BRAKE MOUNT
3	F-1005-05	8	1/2-13 STOVER NUT
4	D-3888	2	WHEEL MOTOR PARKER "TE" SERIES
5	F-1668	8	1/2-13 X 2 3/4" BOLT GR. 5
6	F-1654	8	WHEEL STUD (REPLACEMENT)
7	647-041P	2	WHEEL HUB
8	F-1909	2	3/4-16 CASTLE NUT
9	F-1396	2	1/8 X 1 1/2" COTTER PIN
10	H-1798	1	GREASE CAP
11	D-3669	2	TIRE/WHEEL ASSEMBLY
12	F-1499	8	LUG NUT 1/2-20 X 60 DEG.
13	P-11384	1	DECAL, 12 PSI
14	D-1004-01	2	1/4 X 1" WOODRUFF KEY
15	659-092P	2	WHEEL BACKING PLATE

MOTOR ASSEMBLY & RELATED PARTS



REF NO.	PART NO.	QTY.	DESCRIPTION	REF NO.	PART NO.	QTY.	DESCRIPTION
1	M-5384	1	25.5 HP. KAWASAKI ENGINE	20	700-026P	1	CLUTCH STOP
—	M-5335	1	27 HP. KOHLER ENGINE	21	F-1125	4	5/16-18 LOCK NUT
2	P-10077	1	DECAL, "CLEAN"	22	D-3770-02	1	HYDRO PUMP (RH)
3	H-2287	1	CHOKE CABLE (KAWASAKI)	23	D-3770-01	1	HYDRO PUMP (LH)
—	H-2404	1	CHOKE CABLE (KOHLER)	24	F-1009-03	8	3/8" FLAT WASHER
4	H-2610	1	THROTTLE CABLE	25	F-1005-03	4	3/8-16 STOVER NUT
5	H-2589	1	OIL DRAIN (KOHLER)	26	621-113P	1	KEY, 1/4" SQ. X 1 1/4"
—	H-2590	1	OIL DRAIN (KAWASAKI)	27	F-2113	1	7/16-20x2-1/2" CAPSCREW, GR8
6	E-6307	1	OIL PRESSURE SWITCH (KAWASAKI)	28	E-6532	1	1 1/8" CLUTCH BRAKE
7	H-2578	1	MUFFLER ASSEMBLY (KAWASAKI)	29	647-085P	1	GROUND STRAP (KAWASAKI)
8	D-3871	1	V-BELT A-75 KEVLAR	30	F-2043	1	SPACER (26HP KAWASAKI)
9	663-126W	1	MOTOR MOUNT	31	647-148P	1	MOTOR PULLEY
10	F-1737	2	6mm X 16mm BOLT GR. 5	32	D-3541	2	KEY - 5mm x 20mm
11	F-1738	2	6mm SPRING WASHER				
12	F-1736	2	WASHER, .840 X .246 X .125				
13	663-046P	2	WASHER, SPACER				
14	647-147P	2	HYDRO PUMP PULLEY				
15	F-2125	4	FHCS, 3/8-16 X 1 1/4" GR5				
16	F-2120	2	FHCS, 5/16-18 X 3/4" GR5				
17	F-2085	4	3/8-16 x 1-1/4" BOLT, SELF TAPPING				
18	F-1228	3	1/4-20 NYLOC SETSCREW				
19	F-1015-15	1	5/16-18x1" CAPSCREW				

HIGH PRESSURE LINES & FITTINGS



VIEWED FROM FRONT RIGHT

REF NO.	PART NO.	QTY.	DESCRIPTION
—	H-2588	1	CHARGER PLUMBING KIT (ASS'Y)
1	D-3888	2	WHEEL MOTOR PARKER "TE" SERIES
2	H-2319	4	FITTING, STRIGHT, 7/8-14
3	H-2491	2	TUBE ASS'Y, LH. FORWARD
4	H-2492	2	TUBE ASS'Y, LH. REVERSE
5	-----	—	SEE PAGE 22
6	F-1015-09	2	1/4-20 X 2" BOLT GR. 5
7	F-1158	2	1/4-20 STOVER NUT
8	H-2436	4	FITTING, STRAIGHT, 3/4" X 1/2"

OIL RETURN LINES & COOLER ASSEMBLY

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TORQUE TO:
16FT-LBS

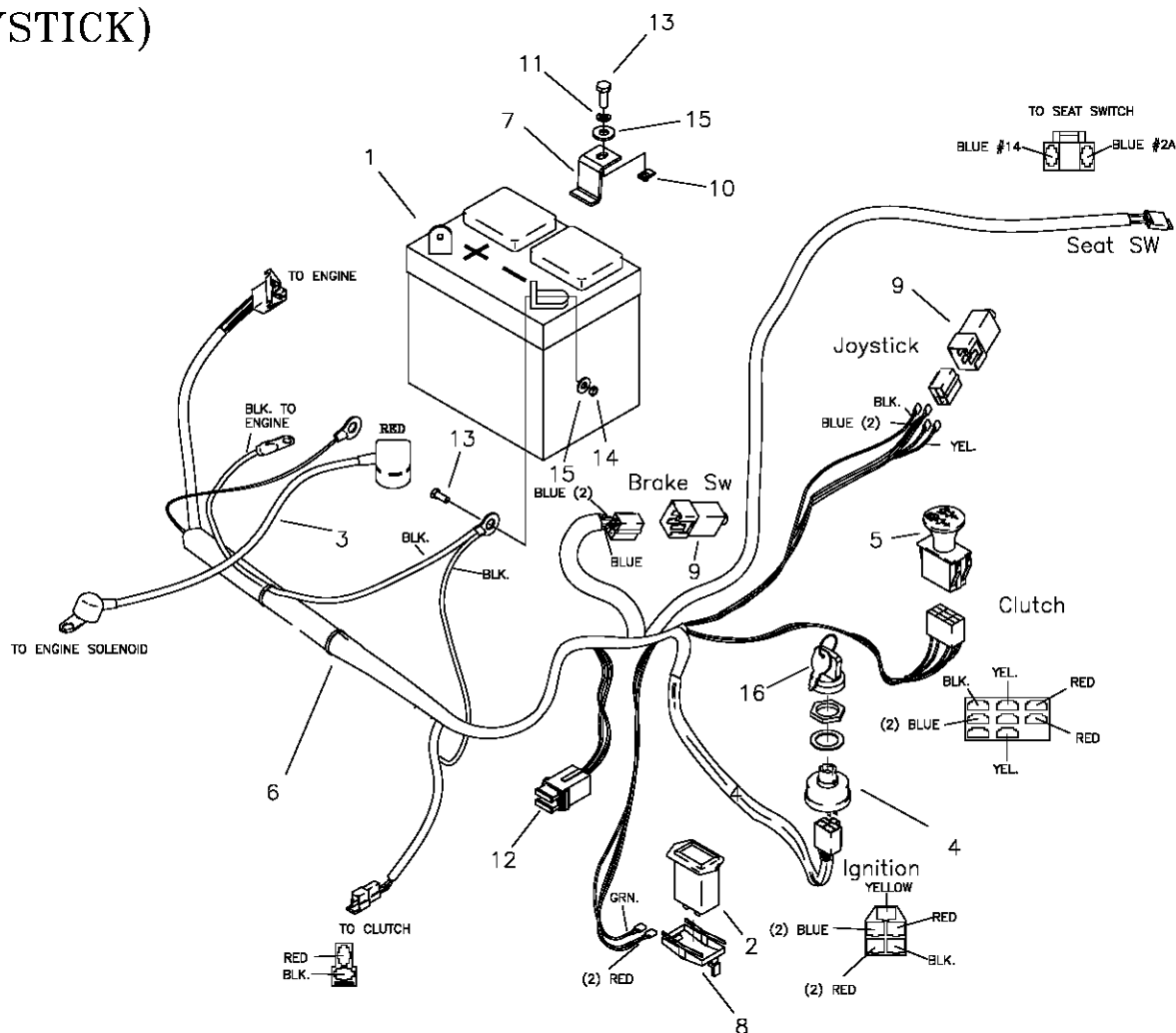
TORQUE TO:
16FT-LBS

TORQUE TO:
16FT-LBS

TORQUE TO:
16FT-LBS

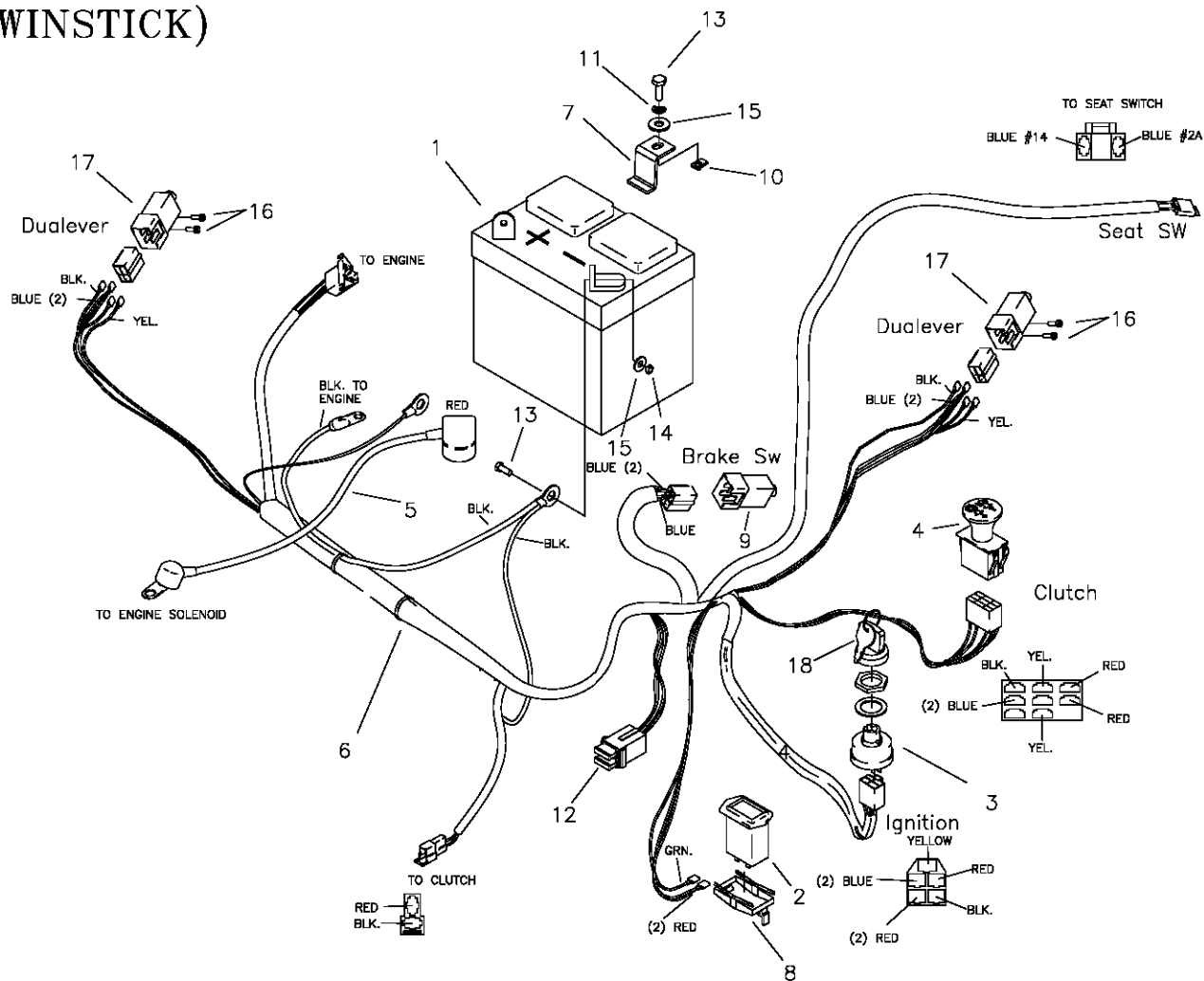
P-12961

E-6415 WIRE HARNESS
& RELATED PARTS
(JOYSTICK)



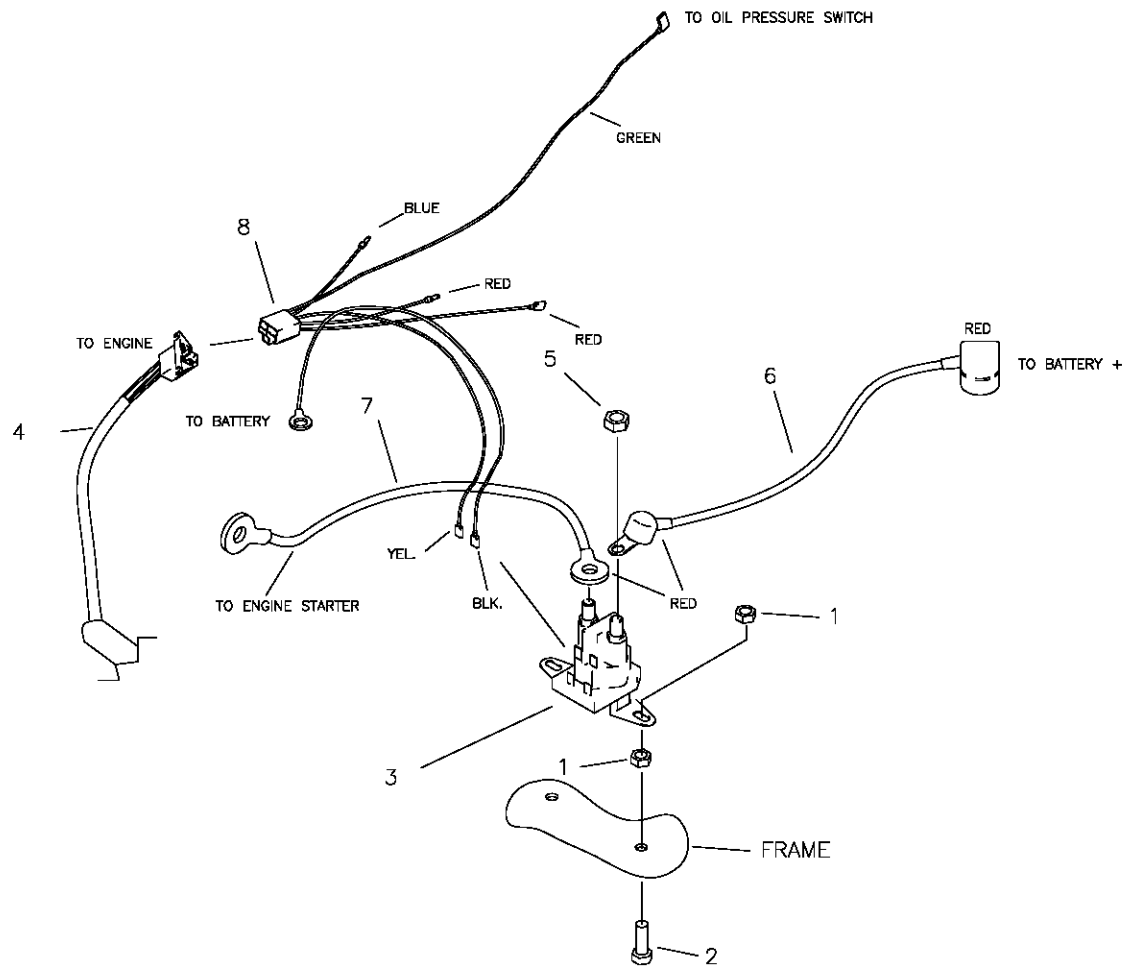
REF NO.	PART NO.	QTY.	DESCRIPTION
1	E-6271	1	BATTERY
2	E-5878	1	HOUR METER
3	E-6418	1	CABLE, BATTERY TO SOLENOID
4	E-5873	1	START SWITCH
5	E-6403	1	CLUTCH SWITCH
6	E-6415	1	WIRE HARNESS (JOYSTICK)
7	659-137P	1	BATTERY HOLD DOWN
8	E-6369	1	RETAINER CLIP
9	E-6297	2	BRAKE SWITCH
10	F-1858	1	1/4-20 U-NUT
11	F-1019-01	1	1/4" LOCK WASHER
12	E-6207	2	FUSE, #ATC-30
13	F-1538	3	1/4-20 X 3/4" GR. 5
14	F-1158	2	1/4-20 LOCK NUT
15	F-1009-01	5	1/4" FLAT WASHER
16	E-6445	1	KEY, SET

E-6416 WIRE HARNESS & RELATED PARTS (TWINSTICK)



REF NO.	PART NO.	QTY.	DESCRIPTION
1	E-6271	1	BATTERY
2	E-5878	1	HOUR METER
3	E-5873	1	START SWITCH
4	E-6403	1	CLUTCH SWITCH
5	E-6418	1	CABLE, BATTERY TO SOLENOID
6	E-6416	1	WIRE HARNESS (TWINSTICK)
7	659-137P	1	BATTERY HOLD DOWN
8	E-6369	1	RETAINER CLIP
9	E-6297	3	BRAKE SWITCH
10	F-1858	1	1/4-20 U-NUT
11	F-1019-01	1	1/4" LOCK WASHER
12	E-6207	2	FUSE, #ATC-30
13	F-1538	3	1/4-20 X 3/4" GR. 5
14	F-1158	2	1/4-20 LOCK NUT
15	F-1009-01	5	1/4" FLAT WASHER
16	F-1994	4	#10 SCREW, 5/8" LONG
17	647-112A	2	SWITCH ARM ASSEMBLY
18	E-6445	1	KEY, SET

E-6417 KAWASAKI ADAPTER HARNESS & RELATED PARTS



REF NO.	PART NO.	QTY.	DESCRIPTION
1	F-1158	4	1/4-20 LOCK NUT
2	F-1015-05	2	1/4-20 X 1" GR. 5
3	E-6054	1	SOLENOID
4	E-6415	1	WIRE HARNESS (JOYSTICK)
—	E-6416	1	WIRE HARNESS (TWINSTICK)
5	F-1011-01	2	1/4-20 NUT
6	E-6418	1	CABLE, BATTERY TO SOLENOID
7	E-6419	1	CABLE, SOLENOID TO ENGINE
8	E-6417	1	KAWASAKI HARNESS ADAPTER